MULTILAYER LAUE LENSES FOR HARD X-RAY MICROSCOPY N. Bouet^{1,*}, H. Yan1, J. Zhou¹, R. Conley², X. Huang¹, Y. Chu1, A. Macrander², M. Vescovi¹, K. Lauer¹, E. Nazaretski¹, W. Xu¹ and P. Ilinski¹

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Multilayer Laue lenses

Multilayer Laue lenses (MLLs) optics offer great promise for focusing hard x-rays to nanometer level. Fabrication of MLLs rely on deposition of a depth graded multilayer thin film with layer thicknesses increasing progressively along the normal direction. Layer thicknesses typically varies between 2 and 25 nm. After the multilayer growth, multilayer is sectioned to produce an optical structure with a **very high aspect ratio** (section depth to zone width). For hard X-rays, the thinner outermost layer and the larger width achievable enable the MLL to simultaneously achieve higher **spatial resolution** and diffraction efficiency than conventional zone plates. The fabrication process for an ideal MLL reside in the **accurate placement of the layers** and **quality of the sectioning** – thickness, profile, roughness, minimal introduction of defects - for the layers to diffract in phase at the focus with **maximum efficiency**. Maintaining these requirement for high aspect ratios structures presents enormous challenges as the aperture size continues to increase.

Multilayer deposition





sectioned

Successful deposition of a **102µm thick multilayer for MLL**, nearly twice thicker than previously reported

- Flat substrate
- Deposition rate calibration
- Deposition of the multilayer by sputtering
 - 2 materials deposited alternatively
 - Low interfacial roughness needed
 - Several thousands of layers
 - High thermal and temporal stability

Metrology

Thanks to markers built in the multilayer, post-growth exsitu characterization via SEM can be used as a metrology tool to accurately evaluate the zone placement error















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Sectioning

- High aspect ratio (1:5 to 1:20)
- Mechanical stability
- Multi-material
- Micron size sleeves
- Controlled section thickness for maximum performances
- Minimum damage



Optics Express 23 (10), 12496 (2015)

Position (um)

2D focusing achieved by using 2 crossed MLL



> Align independently

> Monolithic optic



 C-FU

 MLL-1

 SEM

 High-vac.
 SEI PC-std.
 10 kV
 x 540
 2/4/2016
 000054

Focusing performances





Monolithic (Bonded MLLs) optic

43 microns thick ML and 53 microns thick ML WSi₂/Si

MLL optics delivering a 15 x 15nm² focus at 12keV to users for science experiments at the 3-ID (HXN) beamline of the NSLS-II

> 2016 Microscopy Innovation award 2016 R&D100 award

Tested at 3-ID (HXN) at NSLS-II @12keV

Horizontal and vertical plane separated by 221um, consistent with metrology

Focus sizes are :

12 nm at horizontal focal plane 24 nm at vertical focal plane

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