

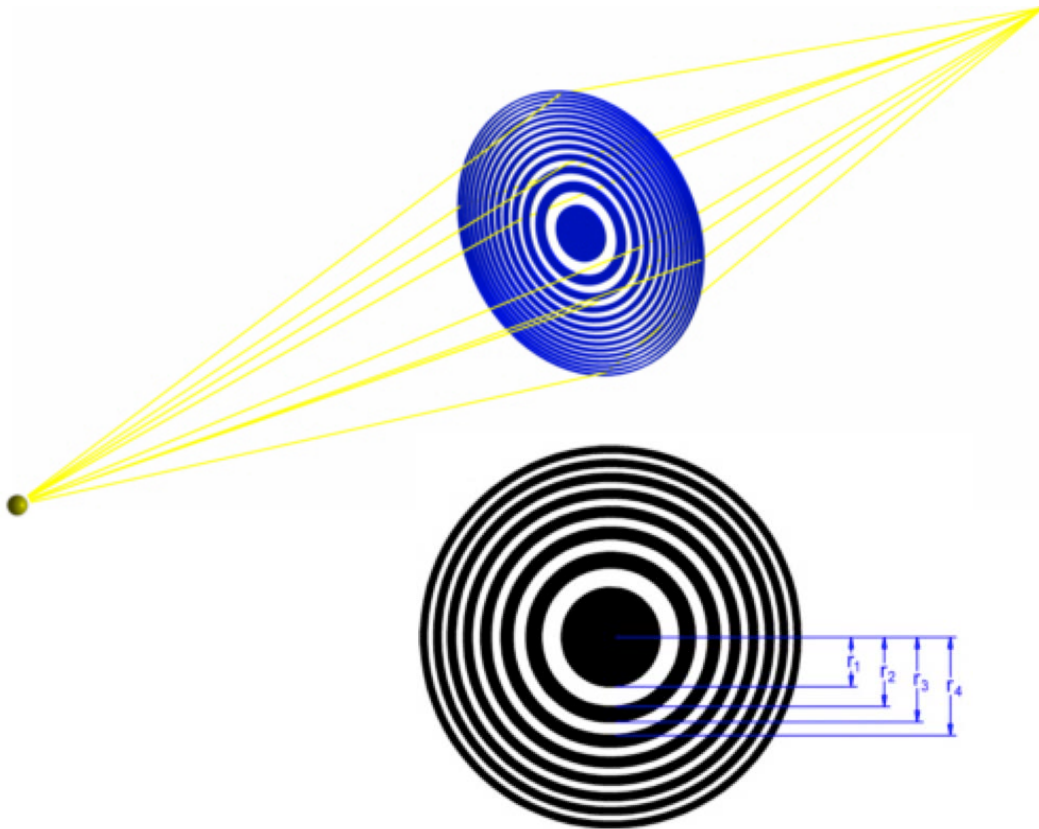
X-ray nanometer focusing at the SSRF basing on multilayer Laue lens

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Fresnel zone plate

Diffraction optics



Structure parameters:

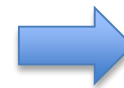
$$r_n^2 = n f \lambda + \frac{n^2 \lambda^2}{4}$$

$$d_{r_n} = r_n - r_{n-1} = \frac{\lambda f + \frac{n \lambda^2}{2}}{2 r_n}$$

Resolution:

$$\delta = 1.22 d_{r_{out}}$$

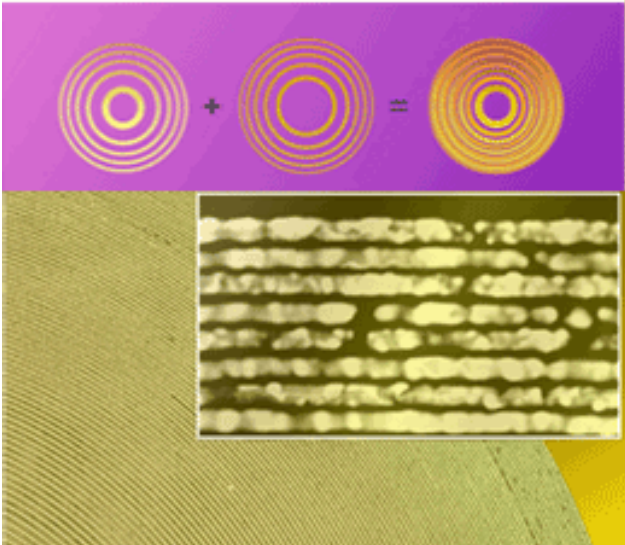
Higher resolution
Higher efficiency



Smaller outmost layers
Much larger aspect-ratio

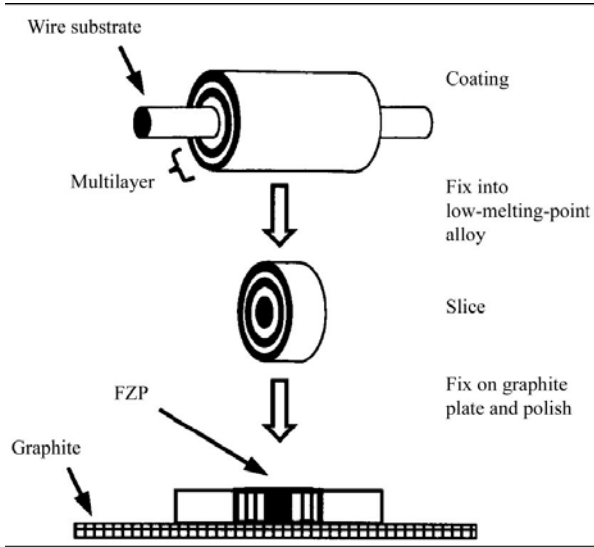
Fresnel zone plate

Zone plate achieving resolution of 12 nm using EBL



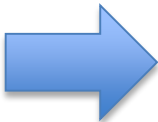
Weilun Chao et al, OE, 2009

Sputter-sliced zone plate



Tamura et al, J. Synchrotron Rad, 2002

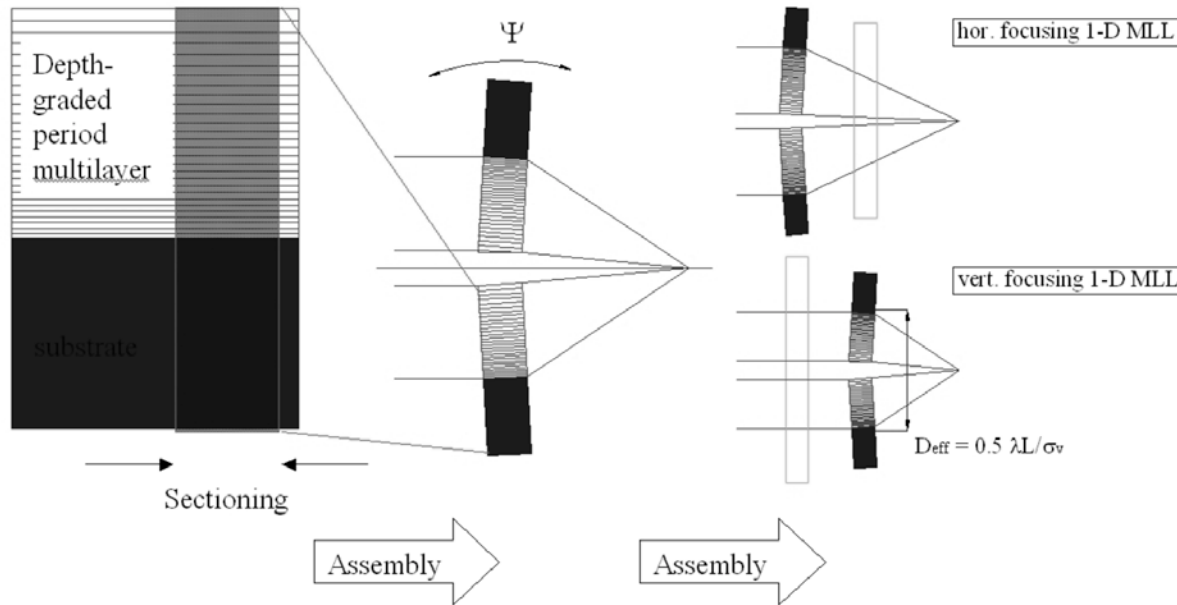
Fabrication	EBL	Sputter-Sliced
Resolution	12nm	~100nm
Aspect-ratio	<20	>1000
Energy range	EUV & Soft x-ray	Hard x-ray



Hard X-ray
nano-focusing

Multilayer Laue Lens (MLL)

Deposition of Multilayer 1-D Multilayer Laue Lens 2-D Multilayer Laue Lens



Maser J et al, Proc Spie, 2004

Yan H et al, Journal of Physics D Applied Physics, 2014

Advantages:

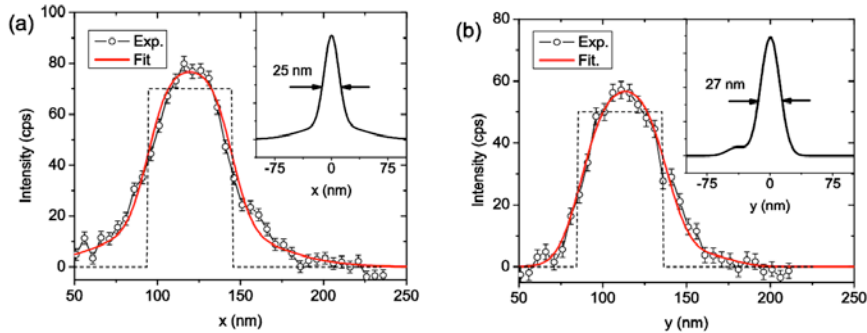
- Depositing on flat substrate
- Outmost layers which determine the resolution is deposited firstly, better control



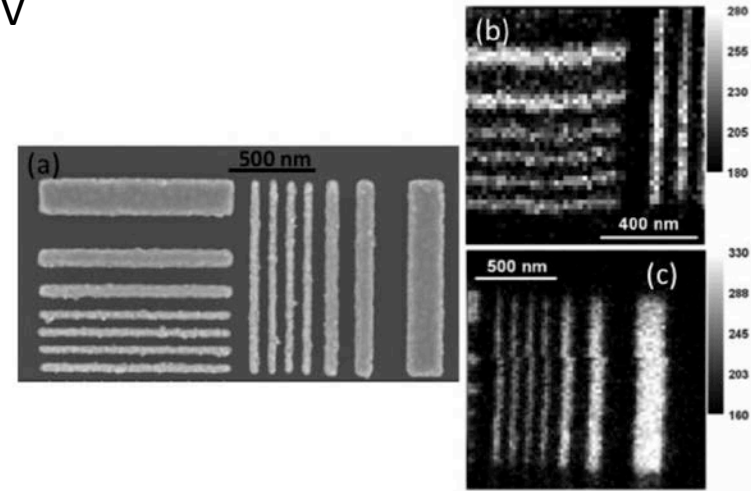
- Much larger aspect-ratio: ~ 1000
- Smaller outmost layers: $\sim 10\text{nm}$

Review on MLL studies

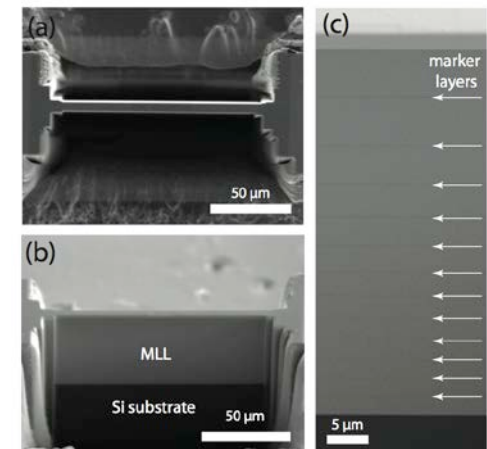
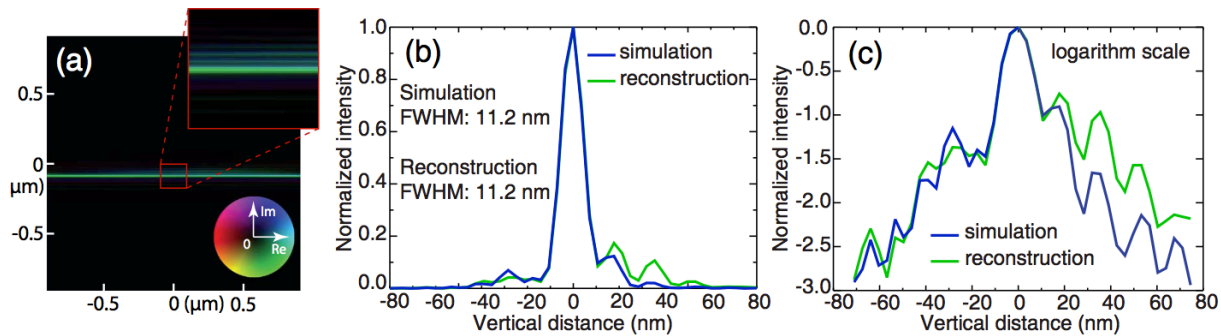
Achieving a 2-D focus of $25 \times 27 \text{ nm}^2$ at 12keV



H. Yan et al, OE, 2011



Achieving a 1-D focus of 11nm at 12keV



X. Huang et al, Scientific Reports, 2013

Design of the Multilayer Laue Lens

One dimensional Coupled wave theory (1-D CWT)

Tilted



Fourier expansion of MLL's permittivity:

$$\varepsilon_r(\mathbf{r}) = \varepsilon'_{ra} - i\varepsilon''_{ra} + (\varepsilon''_{rd} - i\varepsilon'_{rd})C \sum_{h=1}^{\infty} N_h \sin(h\mathbf{G} \cdot \mathbf{r})$$

Wave equation:

$$\nabla^2 E(\mathbf{r}) - \gamma^2 E(\mathbf{r}) = 0$$

Trial solution of wave equation:

$$E(\mathbf{r}) = E_0 \sum_{l=-\infty}^{\infty} A_l(z) \exp(-i\vec{k}_l \cdot \mathbf{r})$$

$$\left(-l \frac{G}{k_0} \sin \psi + \cos \theta\right) \frac{dA_l}{dz} + (\alpha + i\beta_l)A_l + \kappa C \sum_{h=1}^{\infty} N_h (A_{l+h} - A_{l-h}) = 0$$

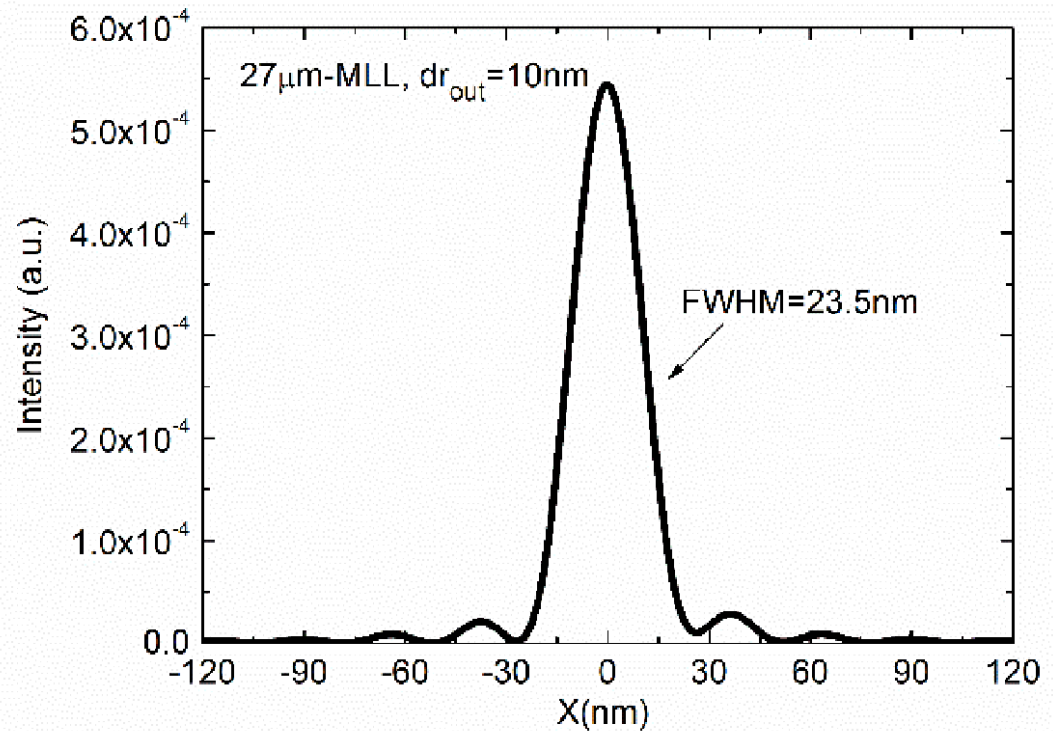
$$\kappa = \frac{k_0}{4\varepsilon'_{ra}} (\varepsilon''_{rd} - i\varepsilon'_{rd}), \quad \alpha = \frac{1}{2} k_0 \varepsilon''_{ra}, \quad k_0 = \frac{2\pi}{\lambda} \sqrt{\varepsilon'_{ra}}$$

Design of the Multilayer Laue Lens

$E=14\text{keV}$	$r_{out} (\mu\text{m})$	$f (\text{mm})$	$dr_{out} (\text{nm})$	$t_{dep} (\mu\text{m})$	N_{dep}
WSi ₂ /Si	34.1	7.95	10	27	1582

Advantage of WSi₂/Si :

- stable stress property
- sharp interfaces



Fabrication of the Multilayer Laue Lens

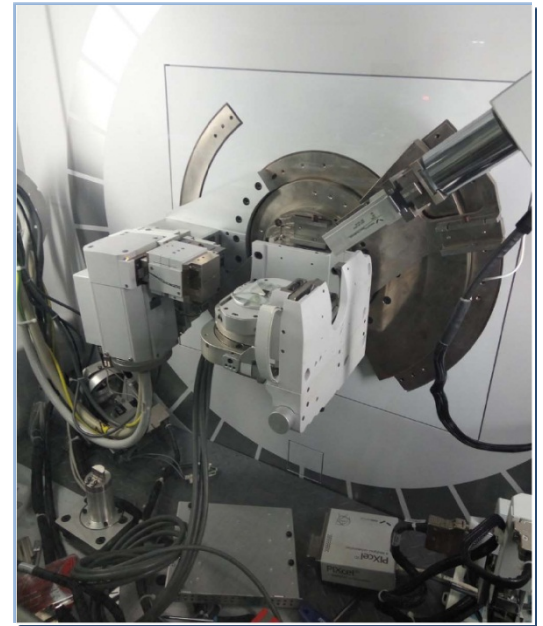
Facilities for fabrication and measurement



Circular Magnetron
Sputtering Machine



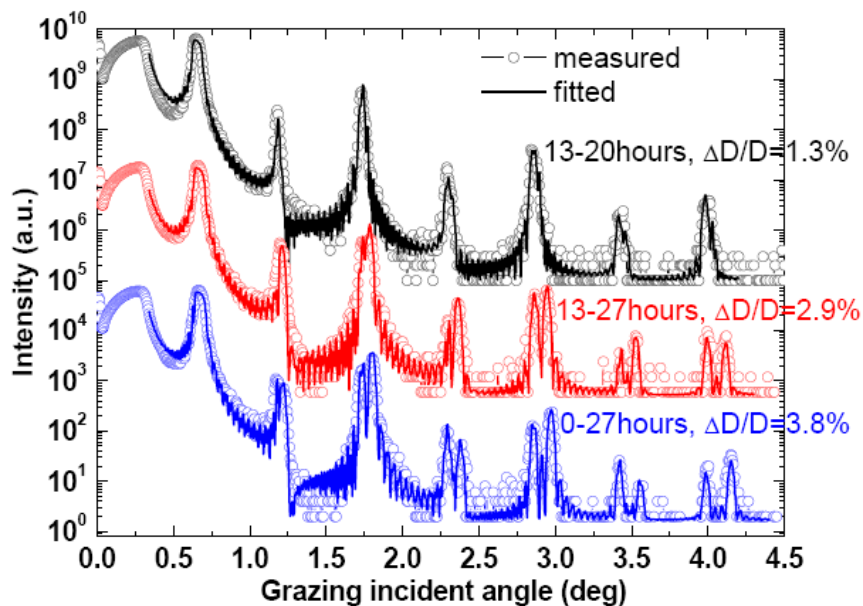
Linear Magnetron Sputtering Machine



XRR(Cu k-alpha)

Fabrication of the Multilayer Laue Lens

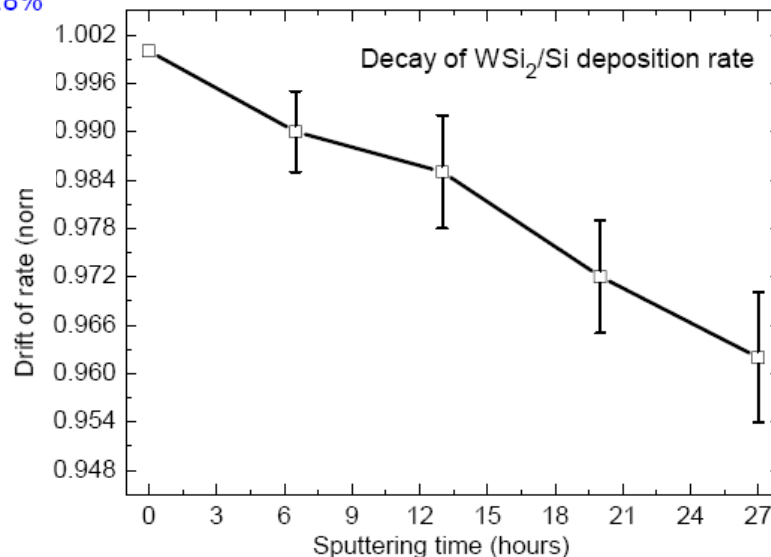
Deposition rate drift



Deposition rate decreased
~3.8%

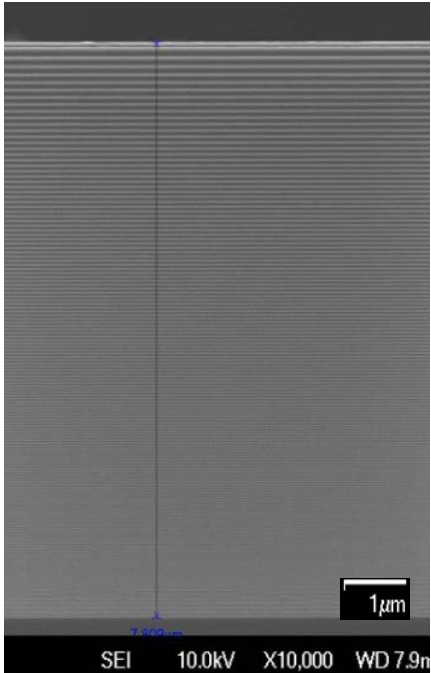
Systematic drift during 27 hours
sputtering

Periodic $W\text{Si}_2/\text{Si}$ test multilayers

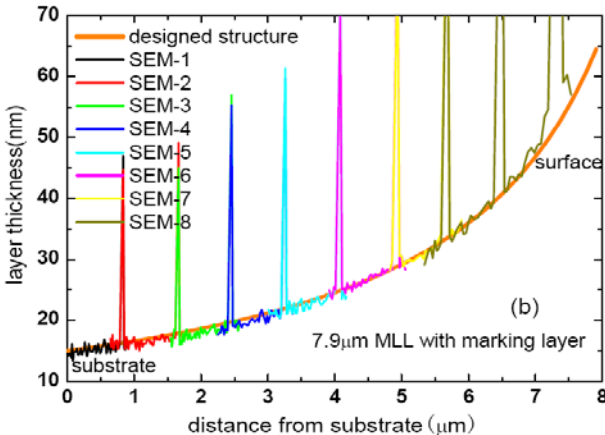
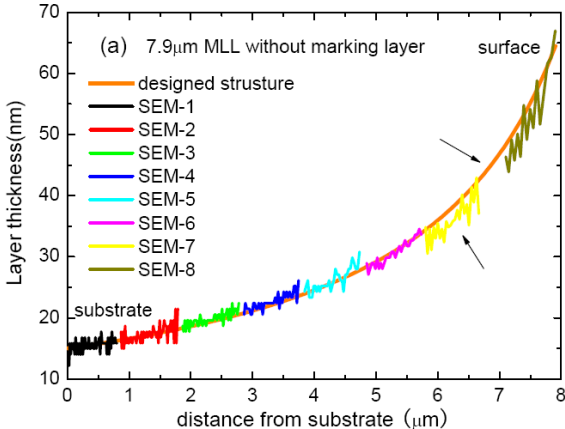
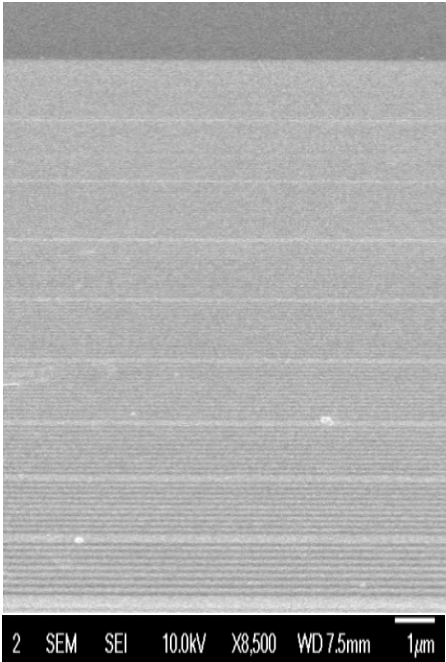


Characterization of Multilayer Laue Lens

Without marking layer

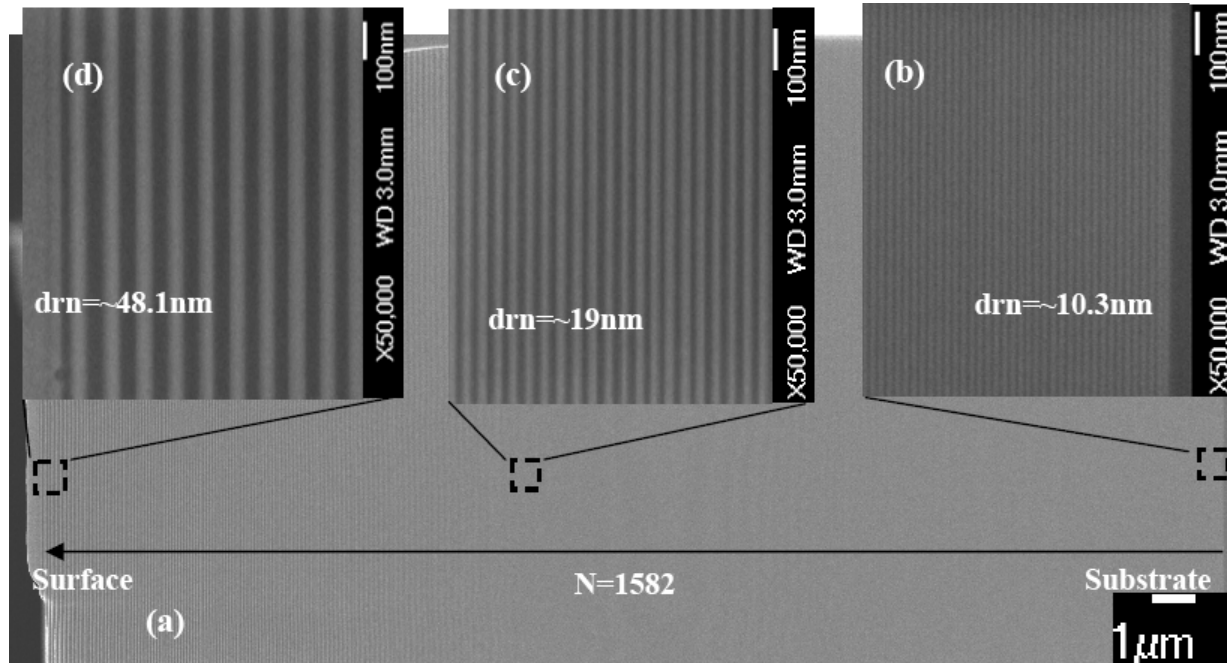


With marking layer



Characterization of Multilayer Laue Lens

SEM images of the MLL cross-section

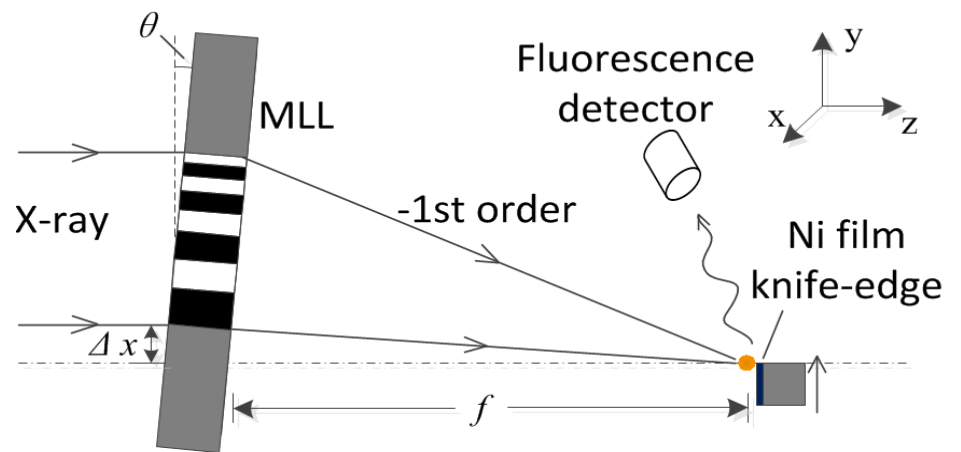
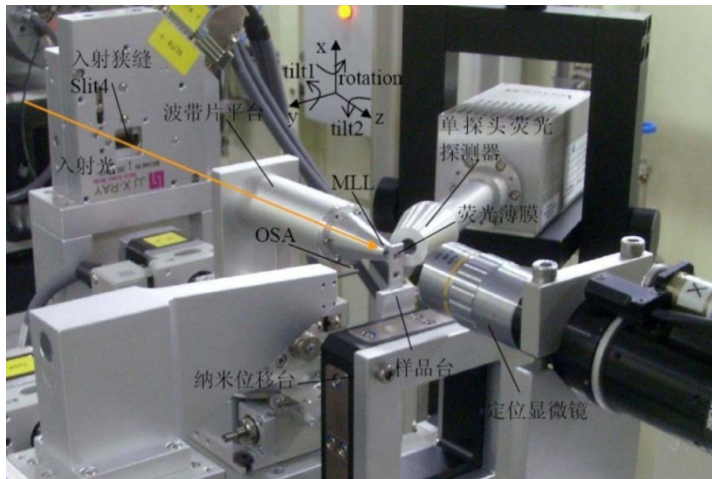
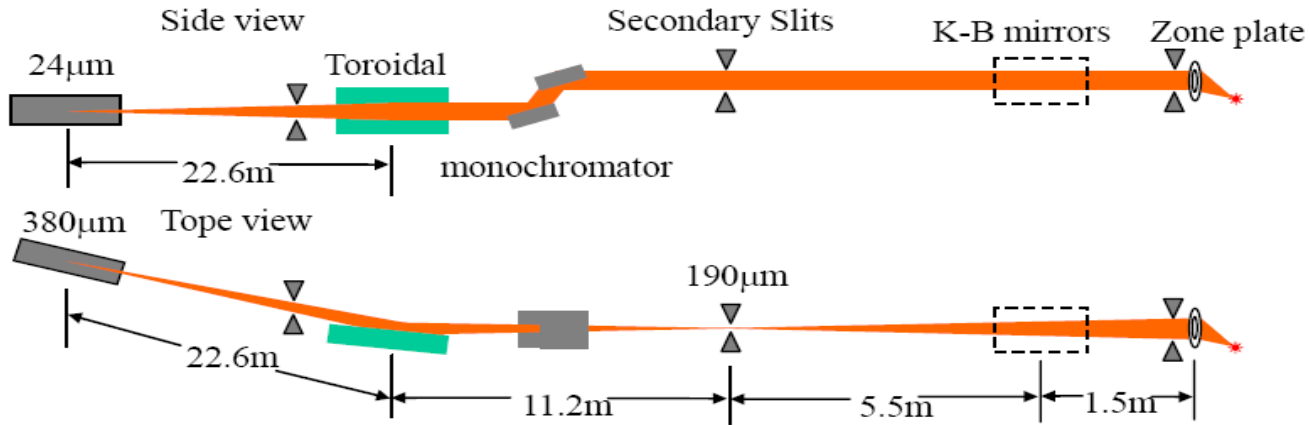


Total thickness of $27 \mu\text{m}$ with layer number of 1582

- Flat and sharp interface
- No buckling or peeling
- Remain undamaged after the repeated grinding and polishing

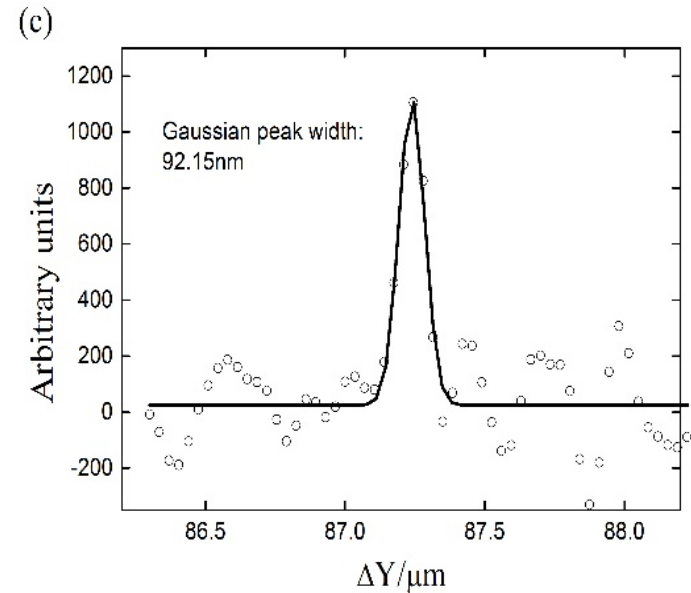
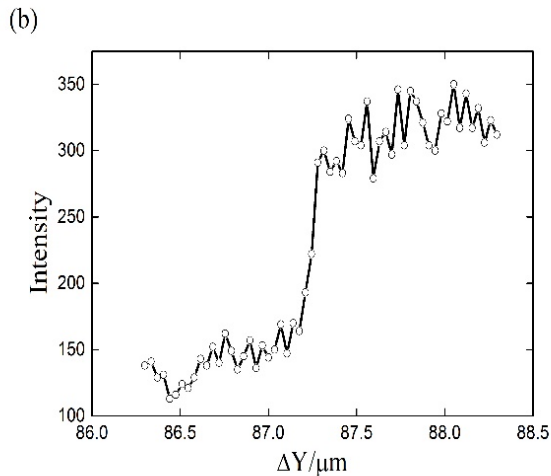
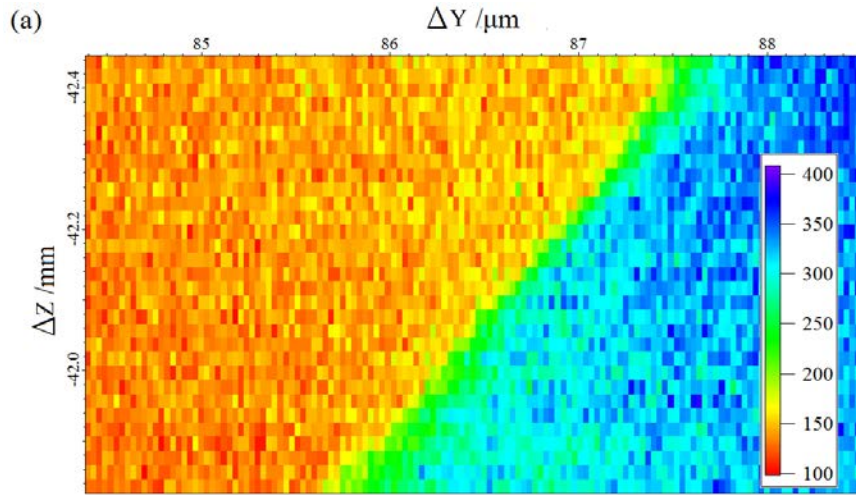
Characterization of Multilayer Laue Lens

Schematic of the focusing measurement of MLL on BL 15U, SSRF



Characterization of Multilayer Laue Lens

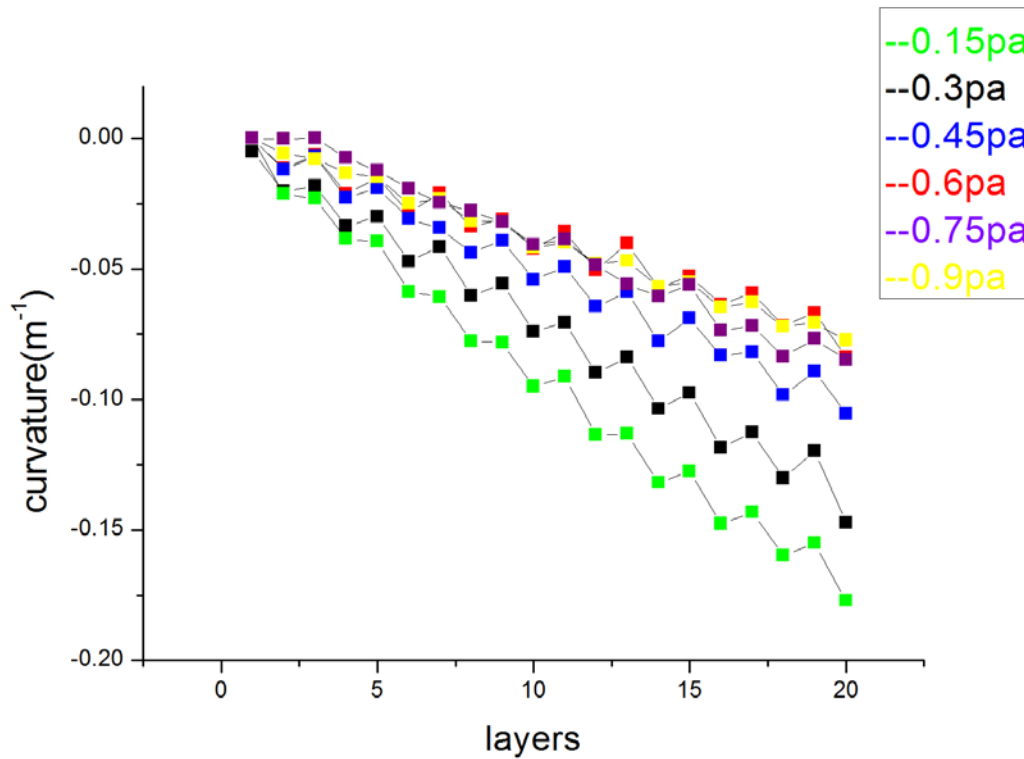
WSi₂/Si MLL achieving a 1-D focus of 92nm



- (a) (color online) The 2D fluorescence intensity scanning near the focal plane;
- (b) The 1D fluorescence intensity scanning at the position of focus;
- (c) The differentiation of the smoothed curve of intensity

Stress study on WSi₂/Si multilayer

Stress of WSi₂/Si multilayer under different pressure

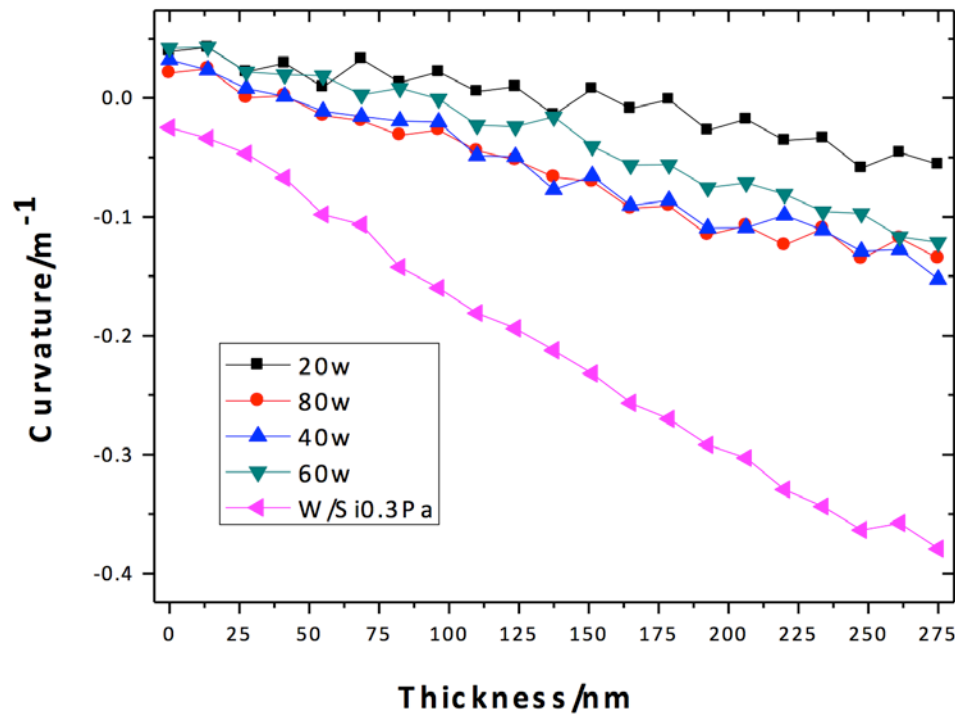


Pressure	Curvature change (m ⁻¹)	Stress(GPa)	Roughness(Å)
0.15pa	-0.1771	-0.214 GPa	WSi ₂ :1.244 Si:1.359
0.3pa	-0.1471	-0.160 GPa	WSi ₂ :2.04 Si:2.24
0.45pa	-0.1054	-0.129 GPa	WSi ₂ : 3.04 Si:2.59
0.6pa	-0.0838	-0.098 GPa	WSi ₂ :3.796 Si:2.988
0.75pa	-0.848	-0.102 GPa	WSi ₂ : 5.245 Si: 3.012
0.9pa	-0.802	-0.094GPa	WSi ₂ : 11.41 Si: 13.87

Stress study on $W_{1-x}Si_x/Si$ multilayer

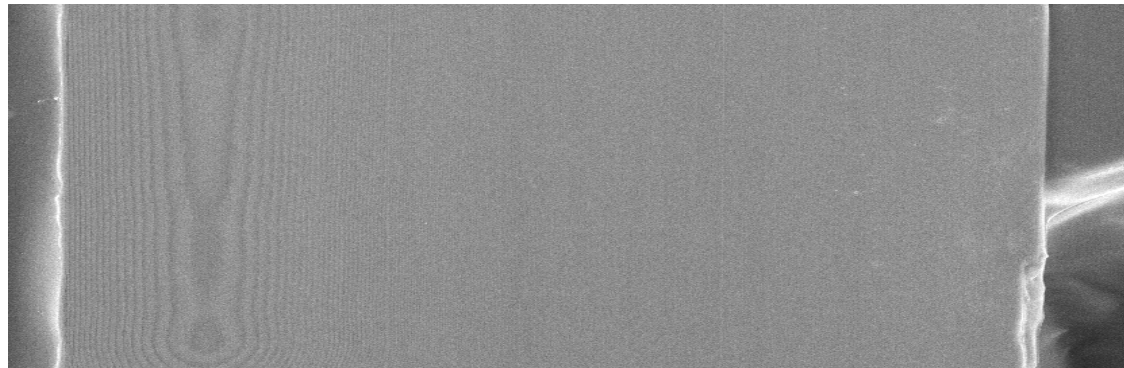
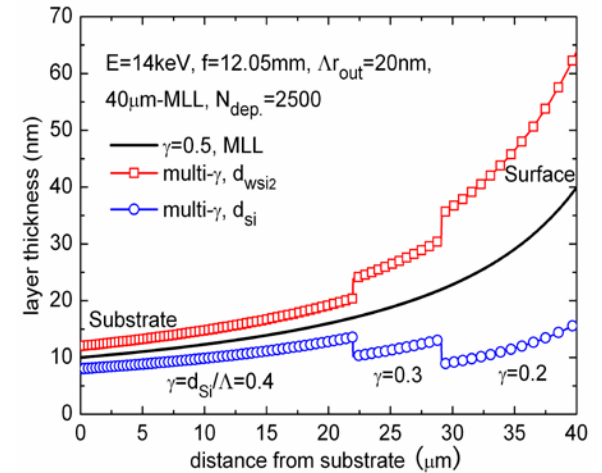
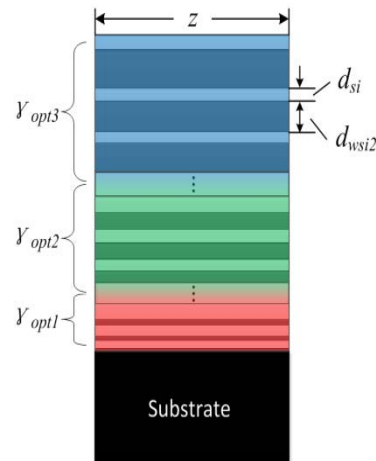
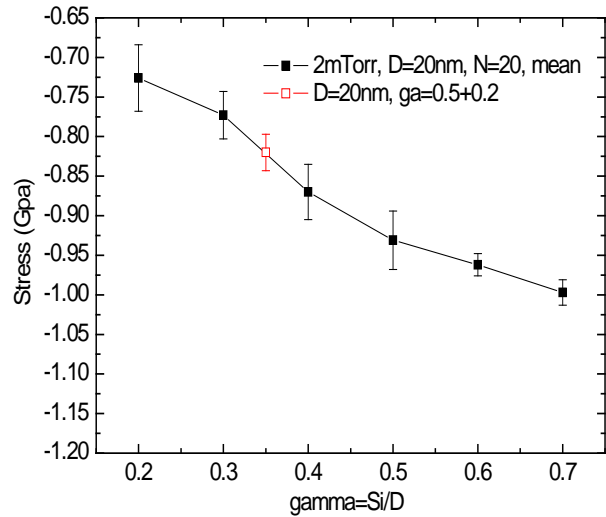
Stress of $W_{1-x}Si_x/Si$ multilayer with different ratio x

Sample	S1	S2	S3	S4
Power for Si (W)	20	40	60	80
Power for W (W)	30	30	30	30



Si contributes more in stress than W

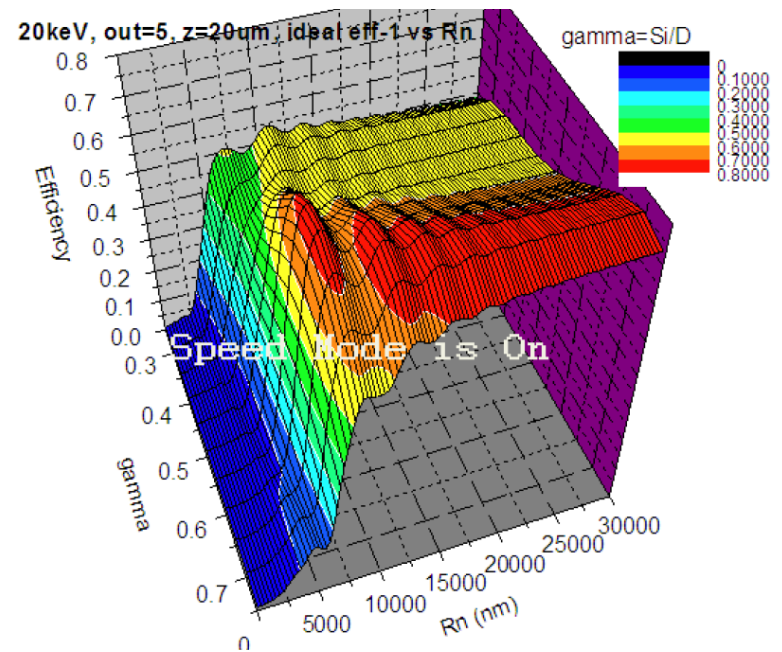
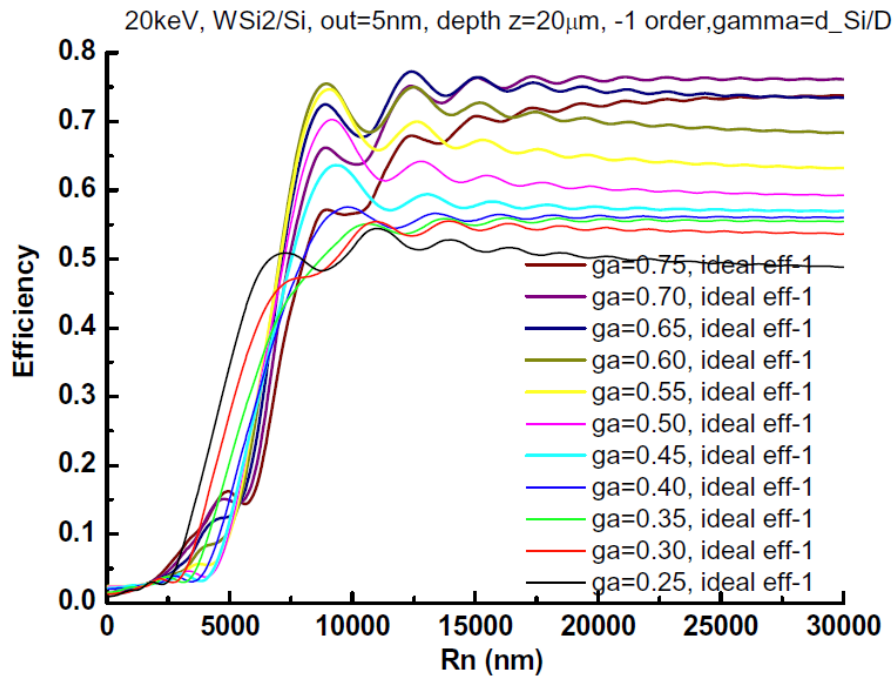
WSi₂/Si multilayer with different gamma



Total thickness 38.1 μ m and total layers number 2500

WSi₂/Si multilayer with different gamma

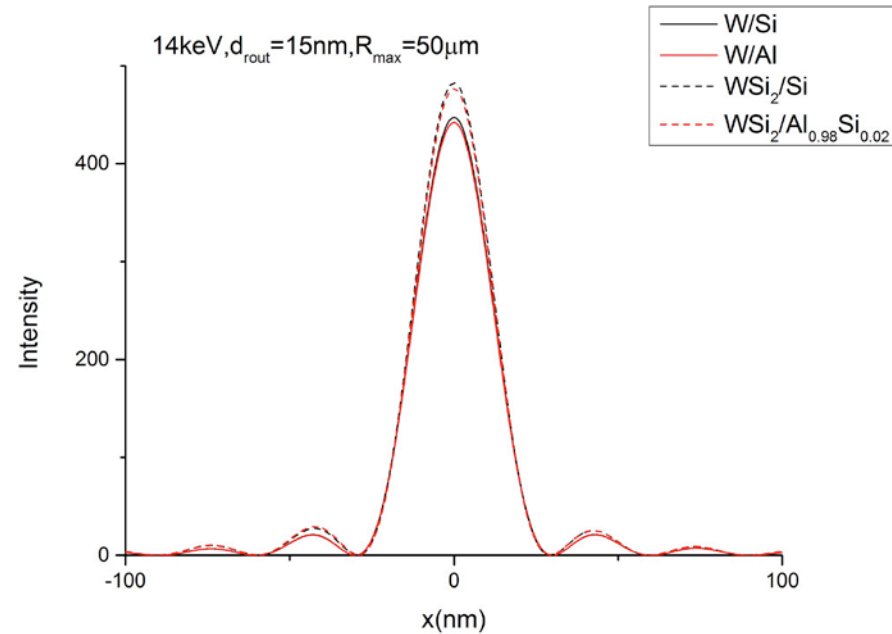
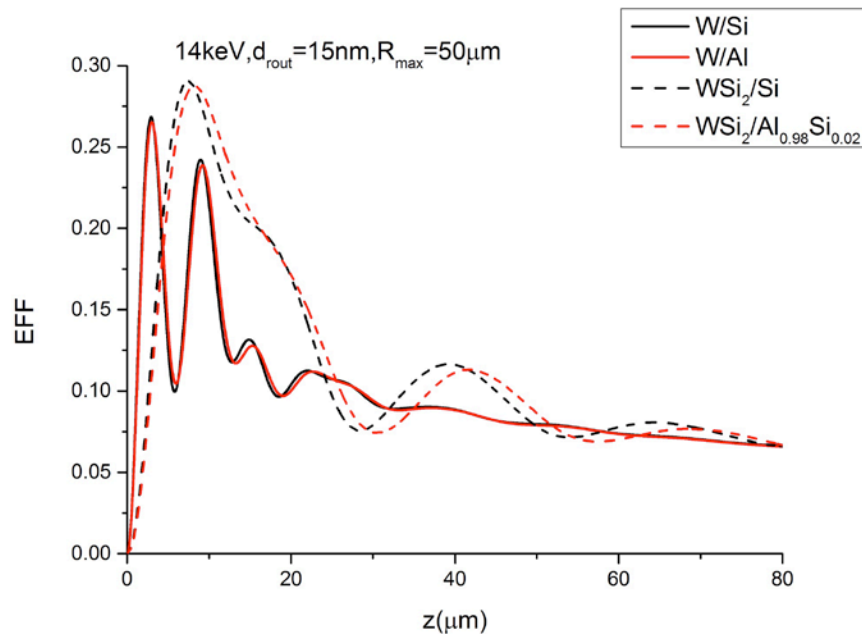
MLL efficiency with different Gamma



Design of $W\text{Si}_2/\text{Al}_{0.98}\text{Si}_{0.02}$ MLL

Energy of 14keV with thickness of 50 μm

$D_{\text{rout}}=15\text{nm}$	Optimal depth (μm)	Average efficiency (%)	Focal length (mm)	FWHM (nm)
W/Si	2.91	26.84	17.51	26.80
W/Al	3.00	26.52	17.51	26.80
$W\text{Si}_2/\text{Si}$	7.42	29.05	17.51	26.40
$W\text{Si}_2/\text{Al}_{0.98}\text{Si}_{0.02}$	8.20	28.75	17.51	26.40




a) Efficiency versus depth of MLL with different materials

b) Intensity of different MLL at the focal length

Summary

- MLL was designed by CWT;
- WSi_2/Si MLL with thickness $27\mu\text{m}$ and $N=1582$ was fabricated by DC magnetron sputtering;
- The position of each layer is determined by marking layers
- MLL was characterized at SSRF, 92nm 1-D focusing at 14keV
- $\text{WSi}_2/\text{Al}_{0.98}\text{Si}_{0.02}$ MLL was designed to improve the stress problem and enhance the aperture.



**Thank you for your
attention!**