# Multilayer Optics, Past and Future

**Eberhard Spiller** 

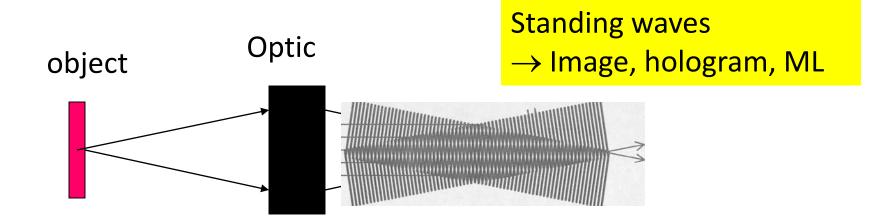
## Imaging with light

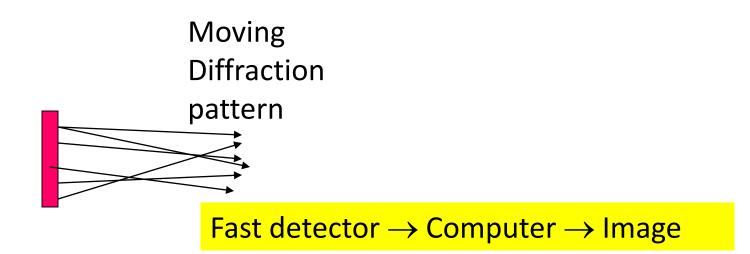
Waves move by  $\lambda$  in 10<sup>-15</sup> to 10<sup>-19</sup> sec Wave trains are 10<sup>-14</sup> to 10<sup>-18</sup> sec long Each wavelet contains less than 1 photon Eye responds in about 0.1 sec

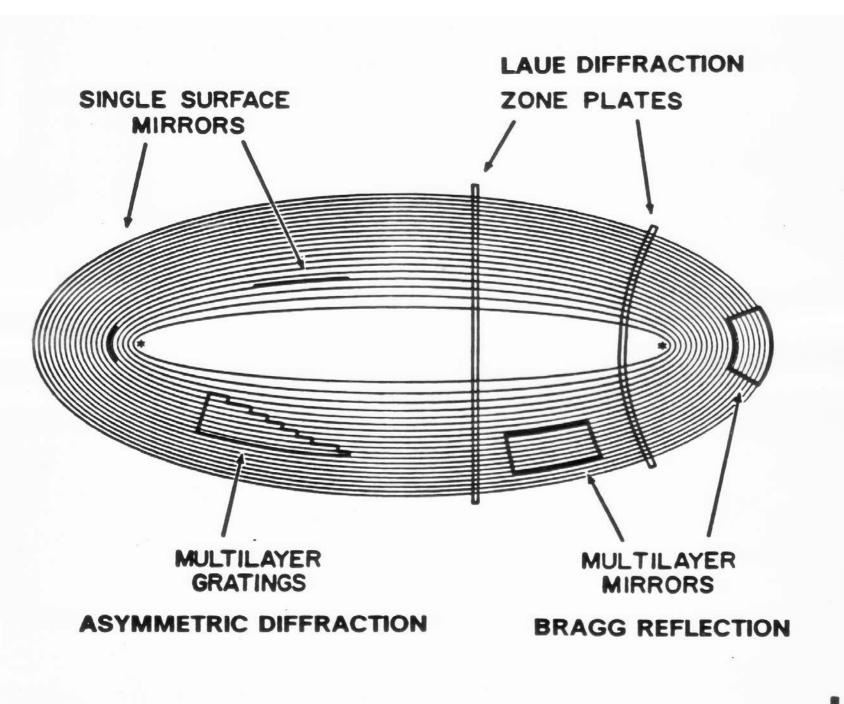
Everything is washed out !
How can we see?

# **Solutions**

- 1) Use short observation time <10<sup>-15</sup> sec need intensity, computer power, sample is destroyed
- 2) Generate standing waves that last need mirrors, lenses, coherence
- 3) Use simple objects (crystals): enhanced diffraction peaks low information content simple reconstruction, resolve atoms







### **Multilayer Applications**

Microscopes

Lithographic Cameras, EUV lithography,  $\lambda$ =13.5nm

Normal Incidence solar telescopes,  $\lambda = 6 - 80$ nm

Grazing incidence telescopes up to 100keV

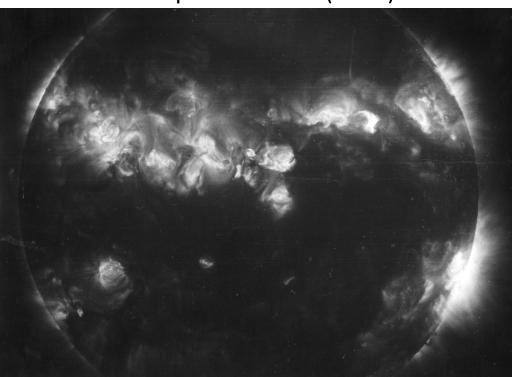
- Beam lines for synchrotrons, FEL
- Spectrometers

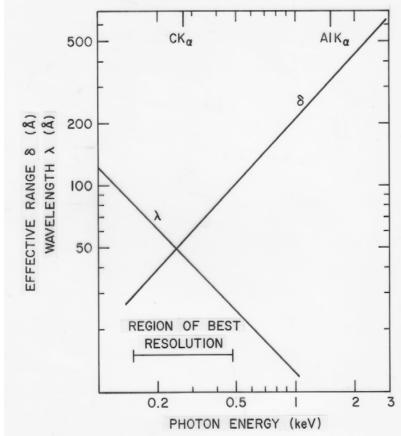
New materials

## Best $\lambda$ for EUV lithography

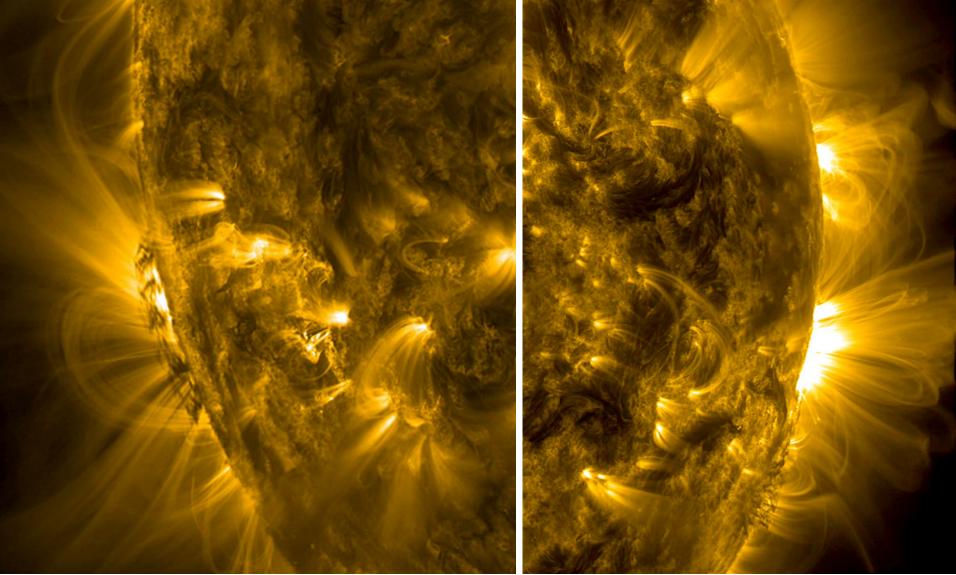
Resolution: Wavelength and range of secondary electrons:  $\lambda$ =5nm Problems: Higher exposure. Exp increase with  $1/\lambda^3$ 

Angular Bandwidth of ML is reduced (field) Damage to all components My Guess: Stay with  $\lambda$ =13.5nm NIXT telescope at 6.35nm (1986)



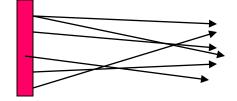


#### SDO, launch 2011, http://sdo.gsfc.nasa.gov/



## **Direct Reconstruction**

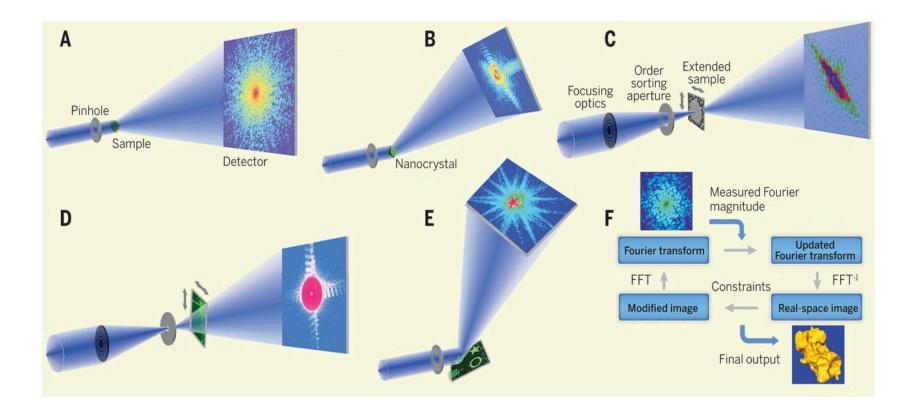
Simple?



Needed:

- Coherent source (FEL)
- Many diffraction patterns for 3-D
- Object is destroyed at each exposure
- Inject identical particles, different orientation
- Many diffraction patterns, pick good ones
- Get the phases
- Reconstruct 3-D image
- Computer power and algorithms

#### J. Miao et al. Science 2015



#### History of X-Ray Optics bias: high resolution images

**Röntgen**, 1895 Shadow graphs, No lenses or mirrors X-ray-diffraction Laue, 1912 Bragg, 1914 Atomic resolution for crystals **Ewald**, 1916 **Dynamical Theory** Grazing incidence mirror, capillaries (1931) **Compton**, 1923 Thin film interference with x-rays **Kiessig**, **1931** crystals or multilayers,  $\Lambda$ =3-8 nm. (Nobel 19332) Langmuir- Blodgett X-ray peaks from multilayers, diffusion const. DuMond&Youtz, 1935 Standing wave in crystal reduces absorption Bormann, 1941 Kirkpatrik-Baez, 1948 Imaging with 2 cylinder-mirrors, zone plates Wolter, 1952 Imaging with 2 conic sections

#### **Recent History**

Möllenstedt, 1966	Zoneplates by electron-beam
Schmahl, 1969	Zoneplates by holography
Spiller, 1972	Multilayers for XUV near normal incidence
	telescopes, microscopes, cameras, polarizers
Spears, 1972	X-ray lithography (shadowgraphs)
Walker, Golub,	1988 XUV telescopes for sun's corona SOHO, TRACE
Hawryluk, Kinoshita, Vinogradow, 1988 EUV projection lithography	
Snigirev 1996	Multi-lenses
Tinsley, 1998	Figure, finish of mirrors in 1 Å range
EUVL LLC, 2001	EUVL cameras within diffraction limit
FEL for x rays, 2009	<b>Reconstruction in 3-D from diffraction patterns</b>
Future Challenge:	Phase contrast for medical x-rays

### **Deposition Methods**

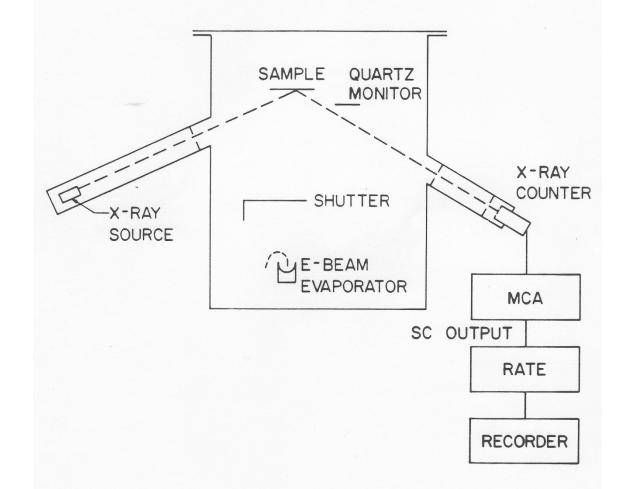
- E-beam evaporation+in-situ monitor+ion polish
- Magnetron Sputtering (Barbee)
- Ion beam sputtering
- Pulsed laser evaporation
- Ion beam sputter + ion etching

High energy produces better smoothing Low energy produces less mixing of boundaries Find best compromise

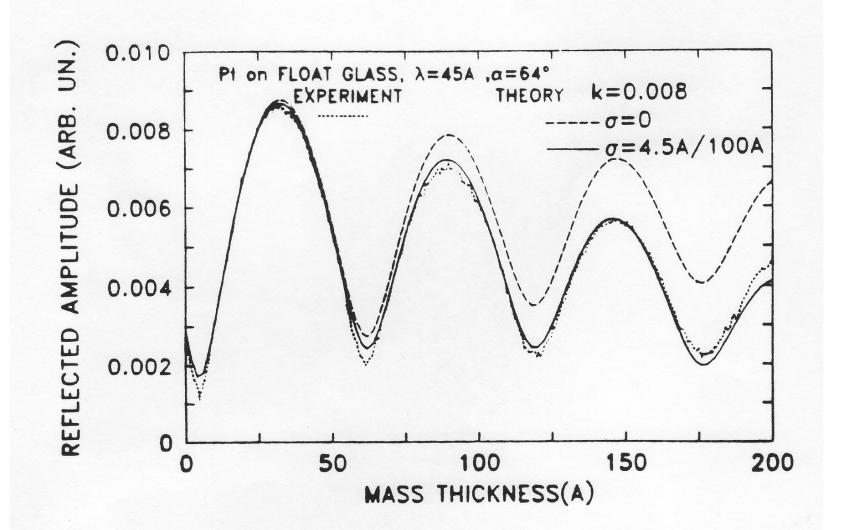


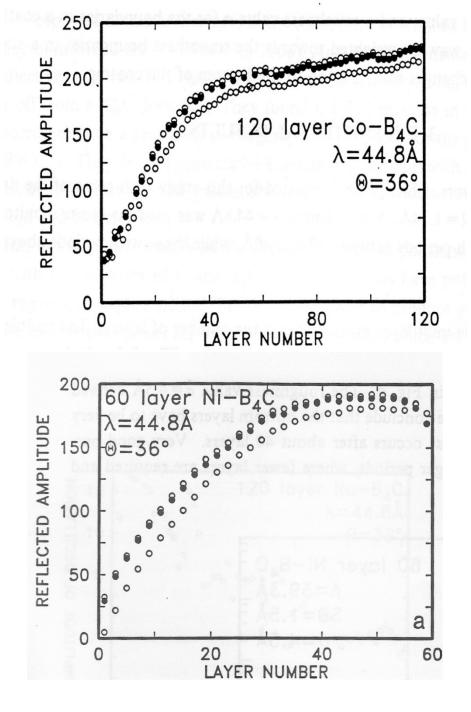


### Deposition+in-situ monitor+ion polish



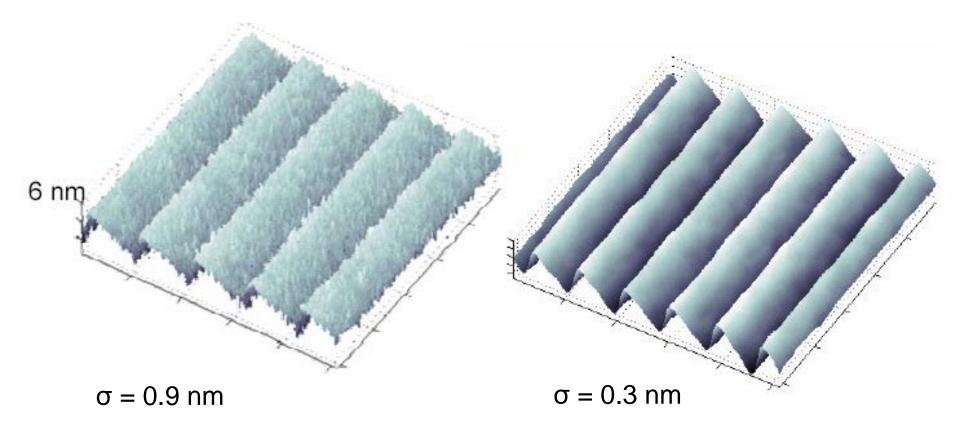
Performance can be optimized during deposition







#### Grating before and after coating/polishing







#### **Precision Optics with Thin Film**

#### **Tradition:**

Alternate Figuring and Precision Measurement Many loops, very slow

#### **Modern Method:**

One precision figure measurement only Correction by a thin film of the proper thickness Combine ion-polish and interferometry in one unit and to adjust the thickness of the film

## **New Applications**

Improve properties of solids:

electrons, phonons etc are described by wave functions

•Method to maximize Tc:

Measure Tc(d) in situ. Look for oscillations during depo Find 2 materials with different oscillation amplitudes

Deposit material 1 to maximum, material 2 to minimum

•Capacitors, batteries:

Go from 2D surfaces to 3D

Past: 2 electrodes

Future: thick ML, each period on set of electrodes

### **Multilayers at LLNL**

EUV LLC:  $\lambda$ =13.5 nm, METs

Solar telescopes: NIXT, SOHO, TRACE, SAO

Grazing Incidence telescopes: NUSTAR

Optics for NIF: KB, Wolter for around 15keV

Optics for FEL:

Very Large Optic Coater

Nanolaminate layers:

A few Å of A-C for release layer

Au layer for outer surface 446 periods of:

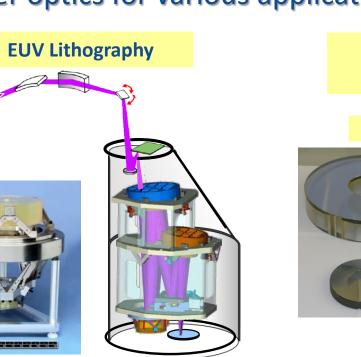
43.5 nm crystalline Zr layer 3.4 nm amorphous Zr/Cu layer

Finished 1.52 m nanolaminate being removed from VLOC Very Large Optical Coater



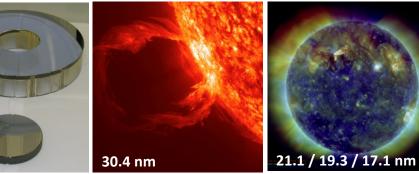


The LLNL group has participated in the development of EUV/x-ray multilayer optics for various applications



EUV solar physics telescopes (NASA's SDO and NASA/NOAA's GOES-R)

Solar Dynamics Observatory (SDO). Launched Feb.11, 2010.



#### X-ray optics for the LCLS free-electron laser



### Hard x-ray /gamma-ray optics for target diagnostics, astrophysics and radiation detection





#### Highlights from recent EUV/x-ray multilayer research by the LLNL group

SiC

SiC

Mg

SiC

20 nm

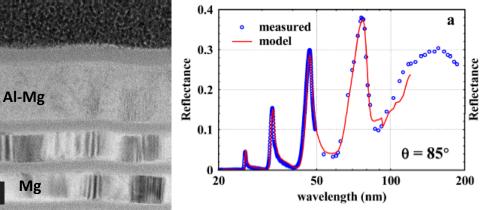
Soufli et al, APL (2012)



Mo/Si with low-stress, high-R at 13.5 nm 20 pm rms figure error



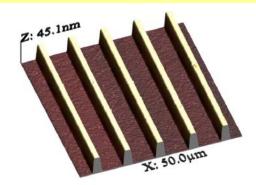
Corrosion-resistant Al-Mg/SiC (25-80 nm)



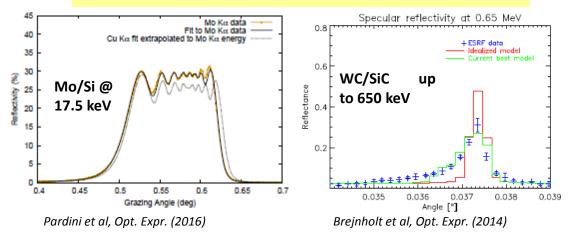
Fernandez-Perea et al, Opt. Expr. (2012)

Soufli et al, EUVL Workshop (2016)

**Reduced-stress B4C and SiC coatings** for LCLS (0.5 – 24 keV)



Hard x-ray /gamma-ray multilayers for target diagnostics, astrophysics and radiation detection



Soufli et al, Appl. Opt. (2012)

# Challenges

Atoms are too big
Positions of atoms are random Could we control position of each atom?
Our MLs are 1D 2D: gratings 3D: Lithography and MLs

# **Future Challenges**

- Diffraction limited telescopes
- Phase contrast for medical x rays
- Atomic resolution for general objects

### Thank You!