

<i>Process</i>	Stereolithography (SLA)
<i>Effective building volume</i>	145 × 145 × 175 mm
<i>Layer thickness (depending on material)</i>	25 - 100 microns
<i>Laser type</i>	Violet laser 405nm, 250mW
<i>Laser spot size (FWHM)</i>	140 microns
<i>Operating temperature</i>	Auto-heats to 35 °C
<i>Peel Mechanism</i>	Sliding Peel Process with wiper
<i>Resin fill system</i>	Automated
<i>Power supply</i>	100-240V, 1.5A 50/60 Hz
<i>Power consumption</i>	0.65kW
<i>Material</i>	Resin material (see material specs)
<i>Support structure</i>	Required, auto-generated, easily removable