

- I would like to present a paper at the 10<sup>th</sup> Forming Technology Forum

Title: \_\_\_\_\_

Author(s): \_\_\_\_\_

- I register as participant for the 10<sup>th</sup> Forming Technology Forum

First Name: \_\_\_\_\_

Last Name: \_\_\_\_\_

Title: \_\_\_\_\_

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Address: \_\_\_\_\_

ZIP, City: \_\_\_\_\_

Country: \_\_\_\_\_

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E-mail: \_\_\_\_\_

Date: \_\_\_\_\_

Signature: \_\_\_\_\_

Please complete the form and email it to [ftf2017@utwente.nl](mailto:ftf2017@utwente.nl) or mail to:

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Faculty of Engineering Technology  
Nonlinear Solid Mechanics  
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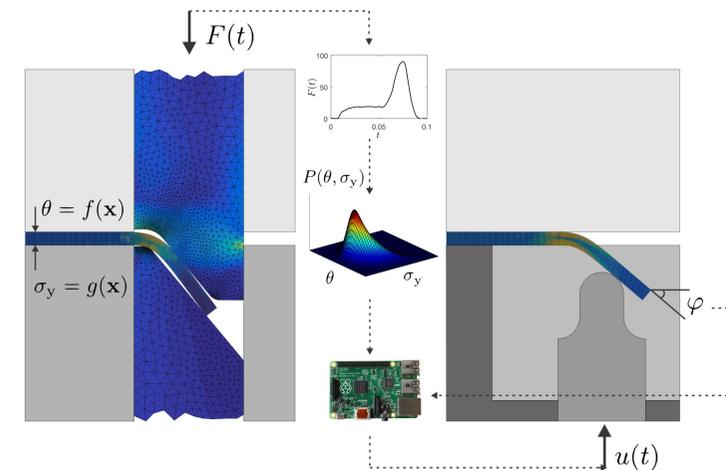
Technische Universität München

10<sup>th</sup> Forming Technology Forum

## Model Based Control for Smart Forming Processes

12 and 13 October 2017  
Enschede, The Netherlands

## Call for Papers



**UNIVERSITY OF TWENTE.**

Prof.dr. A. H. van den Boogaard



Institut für Virtuelle Produktion  
Institute of Virtual Manufacturing

Prof.dr. P. Hora



Lehrstuhl für Umformtechnik  
und Gießereiwesen

Prof.dr. W. Volk

## Model Based Control for Smart Forming Processes

*Forming Technology Forum* is a 2-day conference with a limited number of carefully selected presentations and sufficient time for in-depth discussion. The forum is organized annually and each year a different theme is selected.

The focus of the 10<sup>th</sup> Forming Technology Forum is on smart forming processes, in which process control is supported by dedicated process models. It is strongly related to concepts as zero-defect manufacturing and first-time-right production. Control is focused on achieving desired product properties, rather than on controlling a prescribed tool displacement. Sensors for measuring variations in material and process conditions, together with models for the propagation of these variations in the process to the final product properties will be discussed.

In manufacturing technology, control algorithms are classically used to achieve a prescribed displacement of tools. The tool settings are optimized for nominal material properties or -at best- determined to achieve a robust process result under the influence of material and process scatter. Two trends require to go beyond tool control and investigate direct control of product properties. Firstly, increasing requirements on product accuracy reach a state where no robust fixed machine setting can handle the unavoidable material and process scatter within the specification limits. Secondly, due to customization requirements batch sizes become significantly smaller and tuning of control systems for every batch should be avoided.

Because the quality parameters to be controlled are often not directly measurable, models are used to translate between sensor data and required action. Standard finite element models use way too much calculation time to be applied in a control algorithm. Model reduction techniques are required to obtain models that can be integrated in control strategies.

The conference brings together researchers and practitioners in production technology, modelling and control to share and benefit from each other's experience by high quality presentations and lively discussions.

Prof.Dr. Ton van den Boogaard (chairman FTF2017)  
Prof.Dr. Pavel Hora  
Prof.Dr. Wolfram Volk

Presentations are expected to cover several of the following topics:

### Actuators

- Flexible forming
- Coupled actuator systems

### Sensors

- Workpiece measurements
- Process measurements
- State estimation

### Models

- Physics-based models
- Data-driven models
- Numerical model order reduction
- Hybrid models

### Control systems

- Feedback control
- Feedforward control
- Robustness and stability

### Applications

- Multistage forming
- Flexible forming
- Metal and composite forming
- Mass customization

We are looking forward to a fruitful and inspiring conference!

### Paper Length

Max. 6 pages

### Publication

All papers are collected in printed proceedings.

### Conference Date

10<sup>th</sup> Forming Technology Forum  
October 12<sup>th</sup> – 13<sup>th</sup> 2017

### Important Dates

Deadline abstract submission	<b>March 31<sup>st</sup>, 2017</b>
Notification of acceptance	<b>April 21<sup>st</sup>, 2017</b>
Deadline final paper submission	<b>June 16<sup>th</sup>, 2017</b>
Deadline participants registration	<b>August 31<sup>st</sup>, 2017</b>

### Conference Location

Hotel Drienerburgh  
5 Drienerloaan  
7522NB, Enschede  
The Netherlands

### Conference Fees

Industry:	650.- Euro
Academics:	450.- Euro
Speakers:	250.- Euro

(incl. catering during the conference and conference dinner)

Early bird discount for registration before May 30<sup>th</sup> 2017:  
-50.- Euro

### Conference Language

English

### Contact information

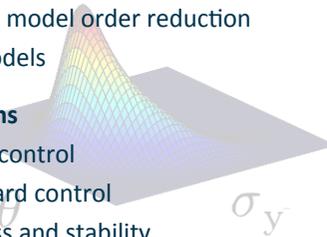
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### Conference Chairman

Prof. Dr. A. H. van den Boogaard  
E-mail: [a.h.vandenboogaard@utwente.nl](mailto:a.h.vandenboogaard@utwente.nl)



$$P(\theta, \sigma_y)$$



$$u(t)$$