


# Modeling Dynamics of Flexible Multi-body Systems for Control

An Application Example  
"Mechatronic design of mechanism with flexible joints"


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## Overview

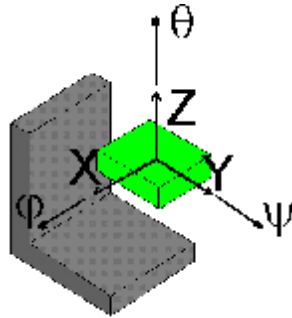
- Aspects of mechatronic design
  - Exact constraint design (SPACAR)
  - Influence of parasitic dynamics
- Problem background Active Encoder head
- Mechatronic design procedure for example
  - Conceptual design procedure
  - Controller design
- Parasitic dynamics and robust stability
  - Influence of manufacturing tolerances on stability
  - Co-location in 3D space ?
  - Using the outlined FEM-theory and SPACAR

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## Aspects of Mechatronic design Exact constraint design

- A free body in 3D space has 6 degrees of freedom



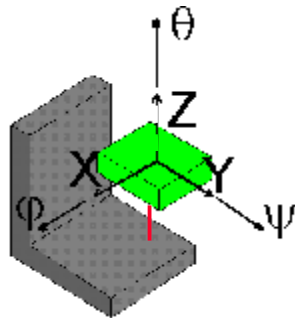
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## Exact constraint design

- Wire spring application: 1 DOF is suppressed



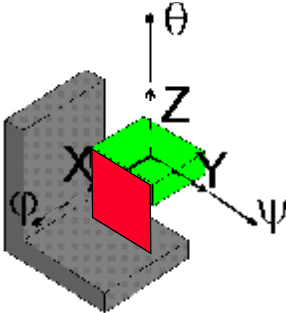
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# Exact constraint design

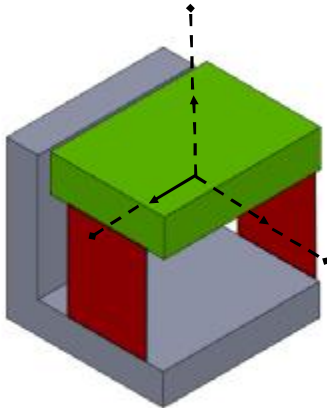
- Leaf spring application 3 DOF's are suppressed



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# Exact constraint design

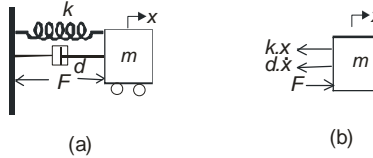


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## Control

- Nominal Model of electro-mechanical system




$$F = \frac{U \cdot k_m}{R}$$

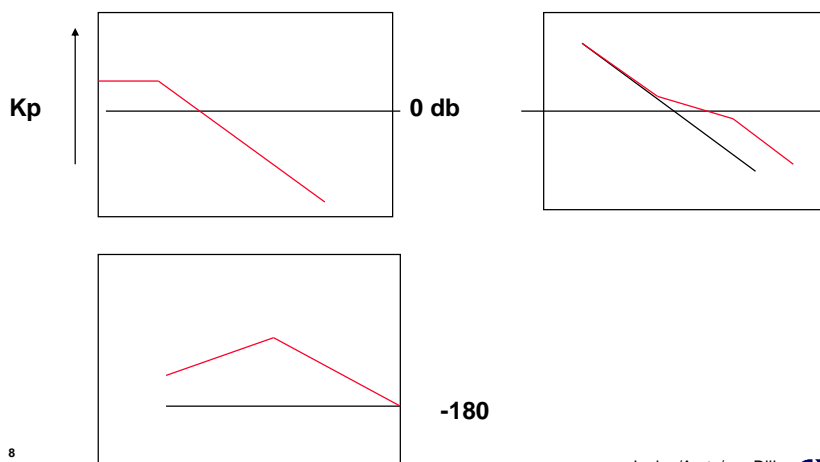
$$d = \frac{k_m^2}{R}$$

$$\frac{x(s)}{U(s)} = \frac{\frac{k_m}{R \cdot m}}{s^2 + \frac{k_m^2}{R \cdot m} s + \frac{k}{m}}$$


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## Controller

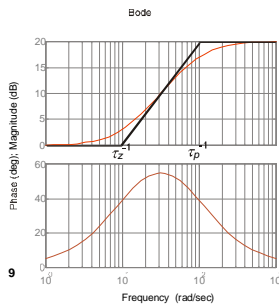


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$$K(s) = k_p \frac{st_z + 1}{st_p + 1}$$

- Put max phase lead at desired cross-over frequency



## PD

Observations:  
Max phase is logarithmic half way between location-zero and location-pole.

$$w_{ph\max} = \log^{-1} \left( \frac{\log \frac{1}{t_z} + \log \frac{1}{t_p}}{2} \right) = \sqrt{\frac{1}{t_z \cdot t_p}}$$

Gain of PD-controller at  $w_{ph\max}$  =

$$|K|_{ph\max} = k_p \left( \sqrt{\frac{t_z}{t_p}} \right) = k_p \left( \sqrt{\frac{1}{a}} \right)$$

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## PD

$$w_c = \sqrt{\frac{1}{t_z \cdot t_p}}$$

$$t_p = a \cdot t_z \rightarrow$$

$$= \frac{1}{t_z} \cdot \sqrt{\frac{1}{a}} \rightarrow$$

$$t_z = \frac{\sqrt{\frac{1}{a}}}{w_c}$$

$$t_p = \frac{1}{\sqrt{\frac{1}{a}} w_c}$$

$$\|K \cdot G\|_{w_c} = \left\| \frac{K(jw_c)}{m_{eq} w_c^2} \right\| = \frac{k_p \cdot \sqrt{\frac{1}{a}}}{m_{eq} w_c^2} = 1 \rightarrow$$

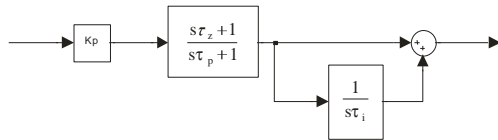
$$k_p = \frac{m_{eq} w_c^2}{\sqrt{\frac{1}{a}}}$$

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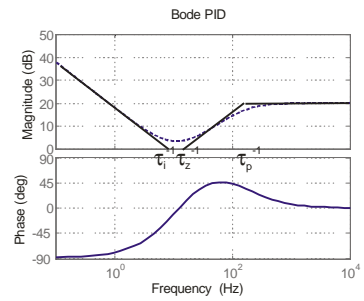


## PID



$$K(s) = k_p \frac{(s\tau_z + 1)}{(s\tau_p + 1)} \left( 1 + \frac{1}{s\tau_i} \right) = k_p \frac{(s\tau_z + 1)(s\tau_i + 1)}{s\tau_i(s\tau_p + 1)}$$

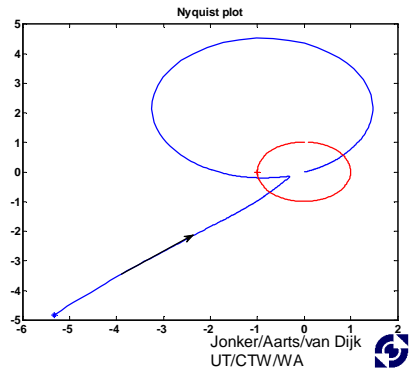
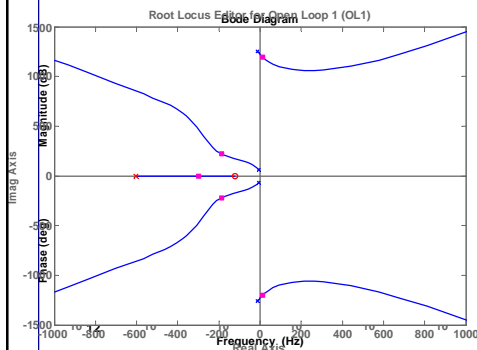
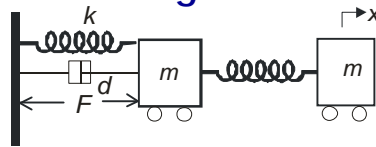
$$K(s) = k_p \frac{(s\tau_z + 1)(s\tau_i + 1)}{s\tau_i(s^2\tau_p^2 + 2z\tau_p s + 1)}$$



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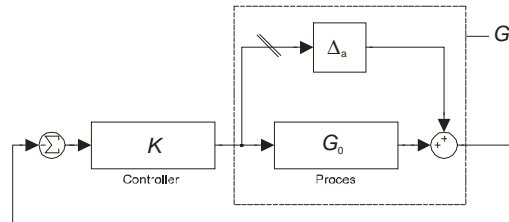
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## Relation between cross-over and frequency of destabilizing vibration modes



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## Relation between cross-over and frequency of destabilizing vibration modes



$$G(s) = G_0(s) + \Delta_a(s)$$

$$\Delta_a(s) = W_a \tilde{\Delta}_a(s)$$

$$\|\tilde{\Delta}_a(s)\|_\infty \leq 1$$

$$Q = -W_a (I + G_0 K)^{-1} K$$

$$r(Q \tilde{\Delta}_a) \leq \bar{\sigma}(Q \tilde{\Delta}_a)$$

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## Relation between cross-over and frequency of destabilizing vibration modes

$$\bar{\sigma}(Q \tilde{\Delta}_a) < 1$$

$$\bar{\sigma}(Q) < 1$$

Structure of perturbation known:

$$m(Q) < 1$$

We rely on:  $\bar{\sigma}(Q) < 1$

$$\bar{\sigma}(W_a (I + G_0 K)^{-1} K) < 1$$

$$\bar{\sigma}(W_a) < \bar{\sigma}(K)^{-1} \quad \forall w > w_c$$

$$\bar{\sigma}(W_a) \approx \bar{\sigma}(G)$$

$$\bar{\sigma}(G) < \bar{\sigma}(K)^{-1}$$

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## Problem Background



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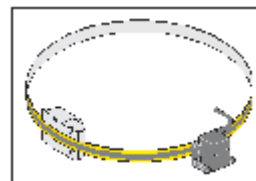
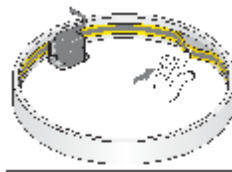
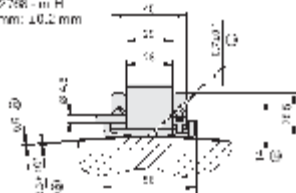
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## Encoding



Tolerancing ISO 8015  
ISO 2768 - m H  
x 9 mm: 10.2 mm



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## Specifications

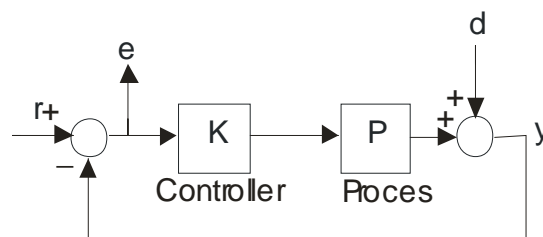
- High angular resolution ( $< 0.03$  mrad) requires:  
Distance-variation between encoder-strip and -head  $< 0.2$  mm
- Disturbance at 1Hz 0.3 mm due to eccentricity
- Disturbance of 0.4 mm at 10 Hz due to deformation mode

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## Specifications



$$\frac{e(s)}{d(s)} = \frac{-1}{1 + K(s)P(s)} = S(s)$$

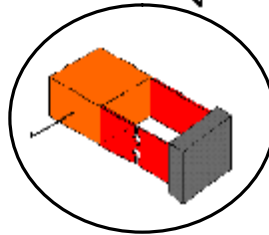
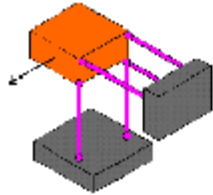
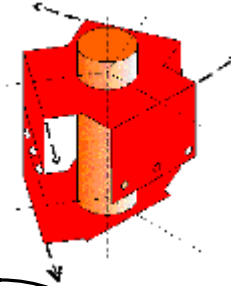
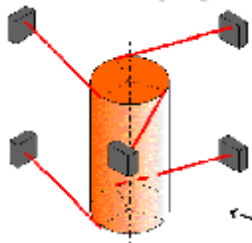
$$|S(j2p \cdot 10)| = \frac{1}{7}$$

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## Concepts

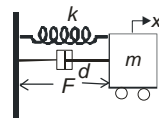
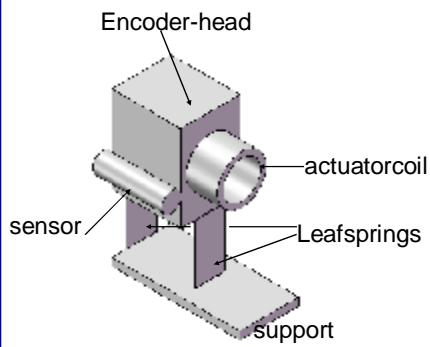


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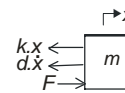
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## Nominal Model



(a)



(b)

$$F = \frac{U \cdot k_m}{R}$$

$$d = \frac{k_m^2}{R}$$

$$\frac{x(s)}{U(s)} = \frac{\frac{k_m}{R \cdot m}}{s^2 + \frac{k_m^2}{R \cdot m} + \frac{k}{m}}$$

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## Required cross-over frequency

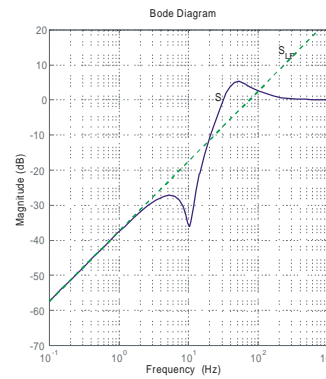
$$P(s) = \frac{k_m}{R \cdot m} \frac{1}{s^2 + \frac{k_m^2}{R \cdot m} + \frac{k}{m}} \quad K(s) = k_p \frac{(st_z + 1)(st_i + 1)}{st_i(st_p + 1)}$$

$$S(s) = \frac{st_i(st_p + 1)(s^2 + \frac{k_m}{m_{eq}}s + w_1^2)}{st_i(st_p + 1)(s^2 + \frac{k_m}{m_{eq}}s + w_1^2) + \frac{k_p}{m_{eq}}(st_z + 1)(st_i + 1)} \rightarrow$$

$$S_{LF}(s) = \frac{st_i w_1^2}{k_p} = \frac{2w_1^2}{w_c^3 a} jw_d = \frac{1}{7} \rightarrow$$

$$w_c = \sqrt[3]{\frac{7 \cdot 2w_1^2 w_d}{a}}$$

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## Leaf-springs, actuator en sensor

length 0.030 m  
width 0.015 m  
d (thickn.) 0.0002 m  
k 1866 N/m  
 $\omega_1$  65 rad/sec.  
 $\omega_c$  270 rad/sec.  
 $\alpha=0.2$

Type	VM 2618	
Length	18	mm
diameter	26	mm
$\Delta w$	3.2	N/A
R	5.5	mm
Stroke	1	mm
Moving mass	0.006	kg
Stator mass	0.1	kg
Coil current	1	A
stator-rotor play	0.2	mm

IWRM 08U9501 stroke 2mm res. 5 micron

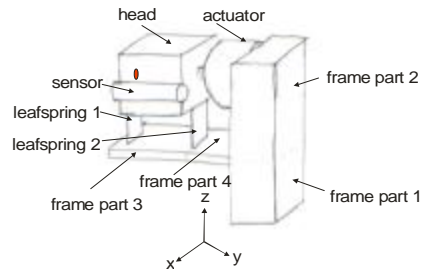
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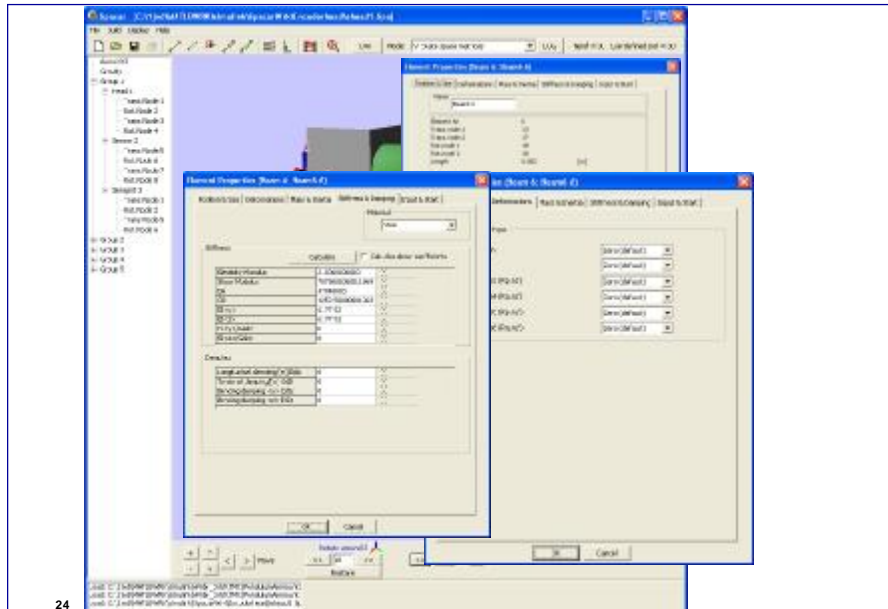
## Excitation of Parasitic dynamics actuation not in c.o.m. sensor not in c.o.m.

- Optics in c.o.m., sensor at  $x=-20\text{ mm}, z=-8\text{ mm}$
- Actuator not in c.o.m of combination
- Flexible frame connecting head to base
- Modeling goal
  - analyze influence on robust stability



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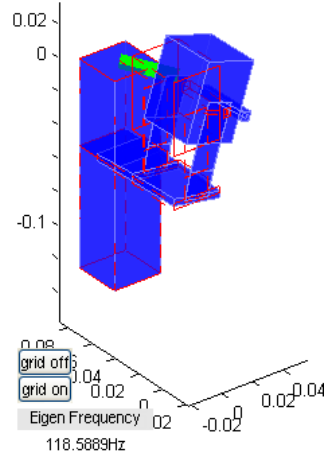
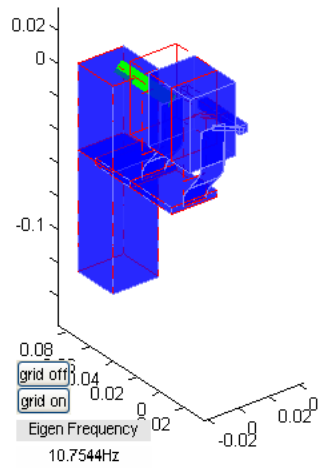
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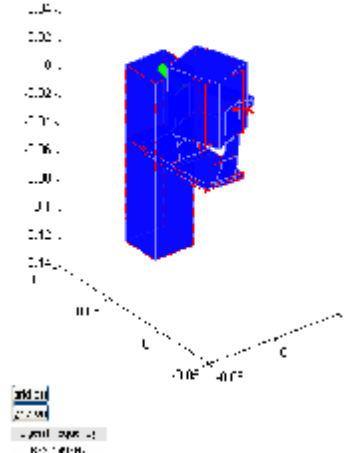
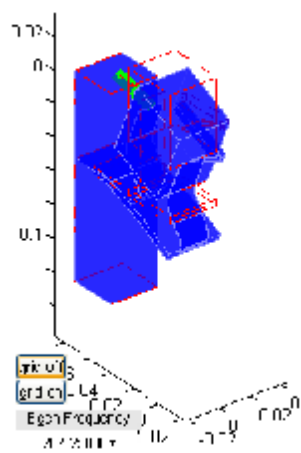
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## Resultaten Mode-shapes



Dijk

## Resultaten Mode-shapes



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Dijk

## Modelvorming met CosmosWorks

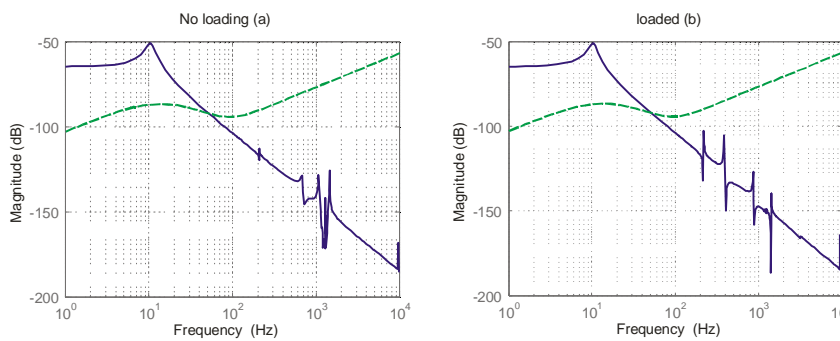


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## Small gain test results

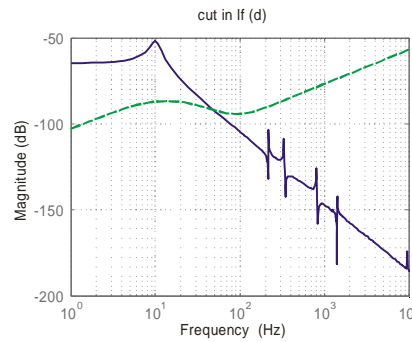
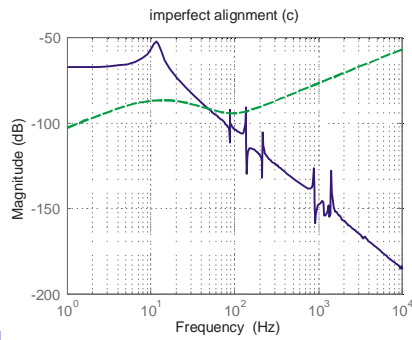


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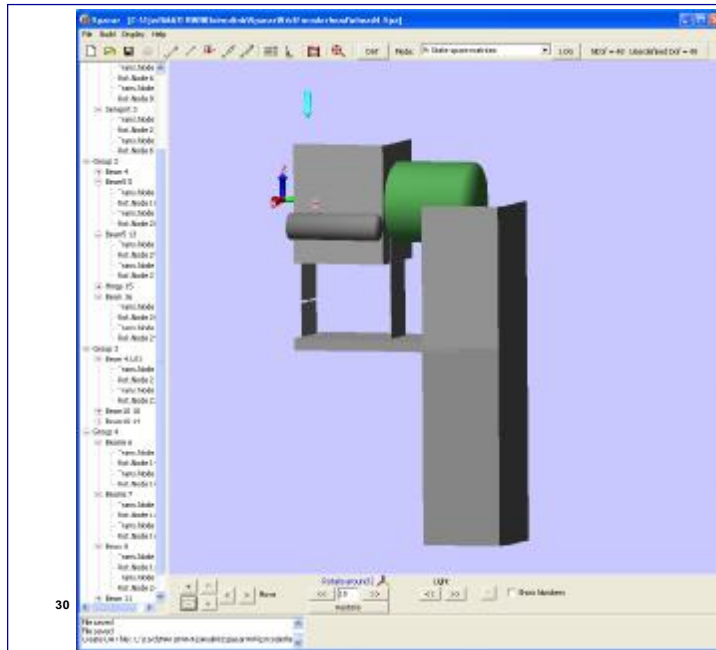


## Small gain test results



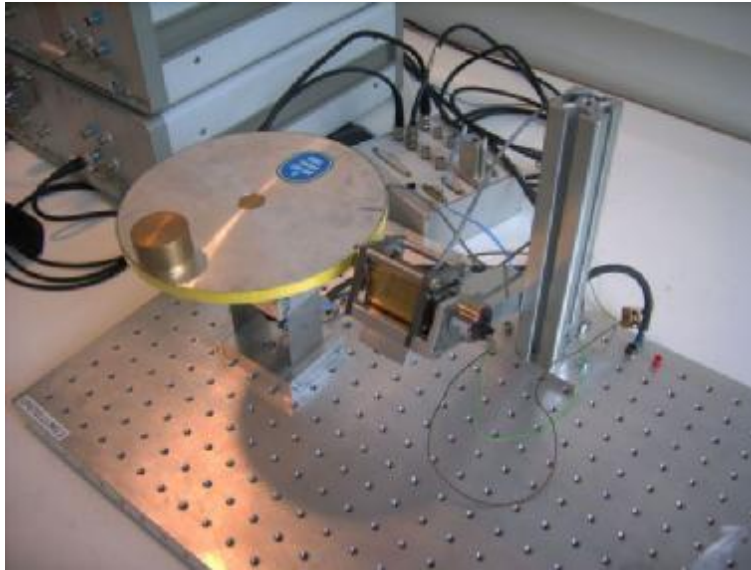
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WVA





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## Conclusions

- Be aware of co-location lost in 3D systems. Due to limited manufacturing tolerances
- Flexible frames something to worry about
- Have a tool at hand to model quickly 3D flexible multi-body systems for control purposes

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