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Epitaxial oxide growth on polar (111) surfaces

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Obtaining atomically smooth surfaces and interfaces of perovskite oxide materials on polar (111) surfaces presents a particular challenge as these surfaces and interfaces will reconstruct. Here, the effect of the use of screening buffer layers on the epitaxial growth on such polar surfaces is investigated. Both transmission electron microscopy and *in situ* reflective high energy electron diffraction data imply that the buffer layers, SrRuO₃ or LaAlO₃, restore a near bulk-like termination at growth temperature, allowing for coherent growth of BiFeO₃ and CaTiO₃ for all deposited unit cell layers of the film material. © *2011 American Institute of Physics*. [doi:10.1063/1.3652701]

An important crystalline orientation in the perovskite system, in terms of the ability to use strain engineering and to fabricate superlattices, is the (111) direction (A schematic drawing of a (111) oriented perovskite is shown in Figure 1(a)). For example, if superlattices of perovskites are grown in the (111) orientation, it is possible to build artificial double perovskites.^{1,2} Another example is work done by Xiao *et al.*,³ which shows that it is possible to build a topological insulator by growing in the (111) direction. A lot of knowledge within the field of oxide thin films has been gained by the many heteroepitaxial systems involving cubic (001) substrates like SrTiO₃ in which case the surface and interface with the film perovskite structure has been well studied. From these studies, it has become clear that a good perovskite substrate surface fulfills three important criteria: (1) single termination; (2) a stable interface with air/vacuum without major reconstructions; and (3) a stable interface with the film material.

In the classic case of cubic (001) SrTiO₃ surfaces, the single TiO₂ surface termination can be achieved by chemical etching⁴ and the stability of the SrTiO₃-vacuum interface poses no real problems, as the surface layer (SrO or TiO_2) bears no net charge. Only when a polar material with nominally charged layers is deposited onto neutral SrTiO₃ does the system have to resolve the polar discontinuity hence created, Nakagawa et al.⁵ For the (pseudo)cubic (001) orientation of a material with nominally charged AO and BO₂ layers, criteria (1) and (2) do pose problems, such as with the rare earth scandates. It has been shown that for the latter group of materials, chemical etching can be employed. Apparently, the unavoidable reconstruction of the charged surface is not too severe, although a detailed structural analysis of the reconstructed surfaces still lacks, and Kleibeuker et al.⁶ demonstrated that perfect epitaxy can be achieved on these treated surfaces.

For a system with the (110) orientation, criterion (3) is always met from the nominal charge point of view, see also Mukunoki *et al.*⁷ However, as the surface is always charged, criteria (1) and (2) are less straightforward. Mukunoki *et al.*⁷ address this issue by showing that a single terminated (110) $SrTiO_3$ surface is obtained after deposition of a very thin homoepitaxial $SrTiO_3$ layer at low oxygen pressures where the excess charge build up is compensated by oxygen vacancies.

Now for SrTiO₃ (111) none of the criteria are trivial: first, single terminated (111) surfaces are always polar and will reconstruct. As we will see, even though single termination can be achieved,^{8,9} criterion (2) poses a problem because the inadvertent surface reconstruction prevents coherent growth of the first (few) monolayers of the film material. Such growth could lead to a multitude of morphological effects on these reconstructed surfaces, such as disrupted or intermixed interfaces and rough or three dimensional growth. Second, even when coherent growth does occur, polar discontinuous interfaces can occur, leading to a polar catastrophe. In that case, Nakagawa et al.⁵ propose that there are two ways in which a material system prevents a polar catastrophe. One is by the intermixing of atoms between the two interfacial layers and the other is by the movement of electrons which is possible if there are multivalent atoms present.

There is an additional option: metallic screening. When materials at the interface are sufficiently conducting at deposition conditions free charge can screen and therefore stop the polar catastrophe without necessitating intermixing. Moreover, by introducing screening, the originally polar surface can also be restored to bulk termination or prevented from reconstructing, allowing for coherent growth. In this



FIG. 1. (Color online) (a) A schematic drawing of a (111) oriented perovskite. (b) An AFM micrograph of a (111) oriented $SrTiO_3$ treated substrate. (c) An AFM micrograph of a chemically etched LaAlO₃ substrate. The inset shows an AFM micrograph of a (111) oriented LaAlO₃ substrate that was annealed for 1 h at a 1000 °C without any chemical treatment.

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letter, to investigate the possibility of screening, we study $CaTiO_3$ and $BiFeO_3$ films grown on pseudo-cubic (111) oriented $LaAlO_3$ and $SrTiO_3$ substrates, respectively. Both systems are examples where there is an interface with materials that have differently charged layers. In the case of $SrTiO_3$ and $CaTiO_3$ they are alternating 4+4- layers and in the case of $LaAlO_3$ and $BiFeO_3$ they are alternating 3+3- layers and neither criteria is fulfilled. In both cases, problems occur during growth directly on the substrate, regardless of treatment. The possibility of growing $BiFeO_3$ coherently in the (111) orientations immediately shows why (111) oriented growth is interesting as it means $BiFeO_3$ is grown in the ferroelectric easy axis of the materials making complete switching possible.¹⁰

As will be shown, in the case of BiFeO₃ on SrTiO₃, this leads to 3D growth of the BiFeO₃ layer on SrTiO₃. In the case CaTiO₃ growth, the problem is more subtle as CaTiO₃ grows reasonably well on LaAlO3 substrates; however, when the interface is closely studied with reflective high energy electron diffraction data (RHEED) and transmission electron microscopy (TEM), the interface unit cell layer appears to be more disordered than the subsequent unit cell layers. Here, we will investigate the possibility of screening, either by deposition of a conducting epitaxial layer or by rendering the substrate conducting. For BiFeO₃ often an electrode material is used, such as SrRuO₃; in the case of CaTiO₃ on LaAlO₃, LaAlO₃ becomes sufficiently conducting at high temperatures, making screening a real option. For the latter system, it turns out to be necessary to apply a few homoepitaxially grown monolayers in order to restore the room temperature reconstructed surface to an appropriate, "less" reconstructed, template at the growth temperature.

To achieve epitaxial heterostructures, smooth single terminated pseudo-cubic (111) oriented substrates are necessary. The SrTiO₃ substrates were treated using the method⁴ Koster *et al.* describe for treating (001) oriented substrates, the results are shown in Figure 1(b). The LaAlO₃ substrates were first etched with 12 M NaOH followed by a rinse with 1 M NaOH. After this, they were annealed for 1 h. The resulting LaAlO₃ substrates can be seen in Figure 1(c). The atomic force microscope (AFM) topography images both show a smooth substrate with well ordered steps of 0.22 nm height; however, the image of the unetched substrate shows very rough step edges while the image of the treated substrate shows smooth step edges. Lateral force microscopy shows no contrast when measuring these surfaces both before and after treating the surface and are not shown.

Depositions were done with pulsed laser deposition and monitored with high pressure RHEED. The intensity of the specular spot and the RHEED diffractions patterns are used to demonstrate the type of growth. Both BiFeO₃ and CaTiO₃ were grown from sintered targets. AFM was used to show the substrates are smoothly terminated. A Philips CM300ST-FEG Twin/STEM operating at 300 kV with a resolution of 2.3 Å was used to study the crystal properties of the interfaces of our samples.

In Figure 2, the difference between growing $BiFeO_3$ directly on a (111) oriented $SrTiO_3$ substrate and growing it on the same substrate with a buffer layer of $SrRuO_3$ in between is shown. The diffraction patterns during growth



FIG. 2. (a) and (b) show the RHEED pattern before and after the $BiFeO_3$ growth without buffer layer. (c), (d), and (e) show the RHEED pattern before the buffer layer growth, after the buffer layer growth, and after the $BiFeO_3$ layer growth.

show that BiFeO₃ immediately grows in a 3D (see Figure 2(b)) growth mode, given the square lattice transmission type pattern. However, as is shown in Figures 2(c)-2(e), when using a SrRuO₃ buffer layer, the BiFeO₃ will grow in a 2D growth mode for at least 10 nm, as judged by the 2D-nature of the diffraction pattern (streaks plus 2D spots). This differs from previous work as in those cases (e.g., Ref. 11), the BiFeO₃ always grows in a 3D growth mode.

Figure 3 shows the first two oscillations during CaTiO₃ film growth on LaAlO₃ and for the growth of an LaAlO₃ buffer layer. This figure demonstrates two different kinds of growth: type 1, where the first maximum has a lower intensity than the second, and type 2, where the first maximum has a higher intensity than the second. The figure shows RHEED data for four samples during growth, two showing type 1 growth and two showing type 2 growth. When CaTiO₃ is deposited directly on the substrate, type 1 growth is achieved (blue/dark grey line). If, on the other hand, CaTiO₃ is grown on the buffer layer of LaAlO₃, both the LaAlO₃ and CaTiO₃ show type 2 growth (green/light grey and red/grey lines respectively). If the CaTiO₃ is grown on a buffer layer of LaAlO₃ that has been cooled down and heated up before the CaTiO₃ growth type 1, growth is again achieved (black line). TEM data of the LaAlO₃- CaTiO₃ interface shows a very different interface for the CaTiO₃ film with homoepitaxial buffer compared to the one without such a layer.

During a deposition run, the conductance of the LaAlO₃ substrate and film was measured to check whether the LaAlO₃ substrate or film is capable of screening the polar



FIG. 3. (Color online) The RHEED oscillations during the first two monolayers of growth are shown for CaTiO₃ grown directly on (111) LaAlO₃ (blue/dark grey line), for the LaAlO₃ buffer layer grown on LaAlO₃ (green/ light grey line), for CaTiO₃ grown on a LaAlO₃ buffer layer (red/light grey line), and for CaTiO₃ grown on a LaAlO₃ buffer layer that has been cooled down before the CaTiO₃ deposition (black line). The insert shows the RHEED oscillations for CaTiO₃ grown directly on (111) LaAlO₃.



FIG. 4. TEM images of the LaAlO₃-CaTiO₃ interfaces (the (10-1) zone axis). (a) Clear dislocations at the interface between the CaTiO₃ and the LaAlO₃. (b) A coherent interface due to the presence of the buffer layer, discernible as a slightly lighter contrast for three layers indicated by the dashed lines.

interface. The measurement showed an onset of measurable conductance at 400 °C and a decreasing resistance down to the order of 1 M Ω as the substrate temperature increased.

The crystal structure of the LaAlO₃-CaTiO₃ interface can be seen in the TEM pictures in Figure 4 for both the CaTiO₃ layer that is grown directly on the substrate and the CaTiO₃ layer that is grown on the buffered substrate. The CaTiO₃ layer grown with a buffer layer shows an interface where the fringes of both the substrate materials and the film material are continuous, as opposed to the TEM image of the CaTiO₃ layer grown directly onto the (111) LaAlO₃ substrate indicating a structural reconstruction at the LaAlO₃-CaTiO₃ interface.

To check the plausibility of the removal of a surface reconstruction, we turn to Figures 5(a) and 5(b) showing the RHEED before and after the LaAlO₃ buffer layer growth. Here, mainly diffraction peaks are visible that belong to a bulk-like surface termination. On the other hand, turning to Figure 5(c), additional diffraction peaks point to a unit cell doubling of the surface mesh upon cooling down the LaAlO₃ buffer layer to room temperature, compatible with reconstruction. The appearance of a reconstructed surface is consistent with the fact that LaAlO₃ is highly insulating at room temperature.

In the case of BiFeO₃ on SrTiO₃, the material almost immediately grows in a 3D growth mode if it is grown directly on the SrTiO₃. Apparently, the wetting of the film material is severely hampered by the reconstructed polar surface. However, if it is grown with a conducting buffer layer of SrRuO₃, it grows in a 2D growth mode. The explanation for the coherent growth of the two (111) oriented materials on a buffer layer, which is conducting at growth temperature, can be given by the possible screening that the buffer layers provide. For the BiFeO₃ case with the SrRuO₃ buffer layer, this scenario is relatively trivial, as SrRuO₃ is metallic, even at the growth temperature.

For CaTiO₃ on LaAlO₃, the situation is more subtle; the RHEED intensity data during growth show that only the first monolayer grows differently from the rest of the film. This behavior is subsequently altered by using a few monolayers thick homoepitaxial buffer layer. The argument for a screening



FIG. 5. (a) RHEED pattern of the LaAlO₃ substrate, (b) RHEED pattern after the growth of the LaAlO₃ buffer layer, and (c) RHEED pattern after the LaAlO₃ buffer layer has been cooled down. (a), (b), and (c) show the RHEED pattern for the (11-2) planes. The white arrows show the positions of the diffraction peaks.

scenario in this case is that the LaAlO₃ buffer layer only works if it is kept at elevated temperature (700 °C) before the next layer is grown on top. When it is cooled down, the effect of growing a proper interface is negated, since LaAlO₃ at room temperature is a good insulator and reconstruction needs to occur. The absence of a reconstruction is corroborated by both the TEM images in Figure 4 and the RHEED images in Figure 5. It must be noted that it is possible that the conductivity of the LaAlO₃ is not high enough to fully screen the polarity in the LaAlO₃, which would require 1/2 an electron per unit cell. We propose, therefore, that a relaxation takes place, involving mostly the lighter oxygen anions, partially countering the polar build up but allowing for coherent growth of the CaTiO₃ from the very first unit cell layer. A thorough structural analysis of the LaAlO₃ surface by, for example, surface x-ray diffraction could reveal the exact nature of this relaxation.

In conclusion, the structural analysis of two polar (111) epitaxial systems before and after the introduction of a conducting buffer layer clearly shows that including the buffer layer alters the growth of the (111) perovskites. 2D growth occurs when the polar surface is sufficiently screened, avoiding a severe surface reconstruction, leading to a coherent interface.

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