

## Introduction

The tendency of **reducing** the **weight** on aircrafts has brought up the idea of using thermoplastic composite materials for the structure in change of the aluminum ones. For heavy primary parts as an **airplane tail** the objective is then building the lightest component possible. The aim of this research project is the tail **optimization** in order to reduce the weight of the structure.



Figure 1 : Tail of Gulfstream G650.

## Optimization Process

A starting structure has been selected as uniformly loaded single-stiffened composite panel clamped at its sides, illustrated in fig. 2.

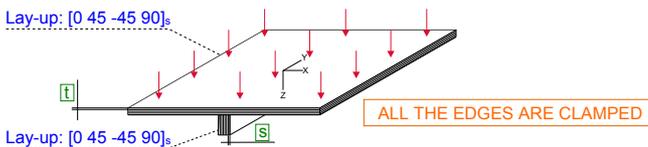


Figure 2 : Composite panel.

The optimization problem is formulated as follows:

$$\begin{aligned} & \min W(t, s) \\ & \text{subject to } \begin{cases} \Delta - \Delta_{cr} \leq 0, \\ t_L \leq t \leq t_U, \\ s_L \leq s \leq s_U, \end{cases} \end{aligned}$$

where  $W$  is the total weight of the panel,  $t$  and  $s$  are the ply thicknesses of the panel and the stiffener respectively,  $\Delta$  is the structure deflection,  $\Delta_{cr}$  is the maximum allowed deflection. The optimization process is highlighted in the flow chart shown in fig. 3. The design space is filled using the **Latin Hypercube Design (LHD)** technique. A **Kriging surrogate model** of the inequality constraint function is built: that is a simple and fast approximation of

the difficult and time expensive real analysis model (e.g. experiments, FEM). The optimization is carried out using a derivative-free method called **Genetic Algorithms (GA)**.

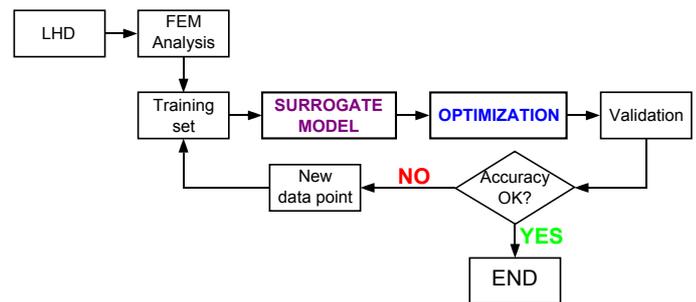


Figure 3 : Complete optimization scheme.

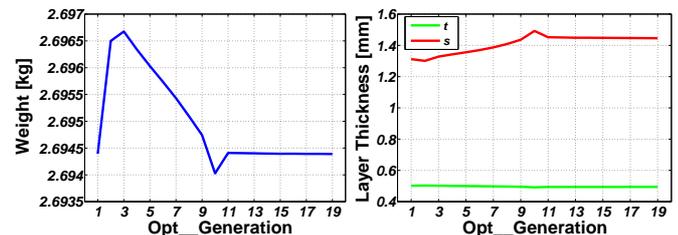


Figure 4 : Results.

## Conclusion and future work

Optimizations with two different Kriging techniques were tested. The optimization converges to a constant weight value, as represented in fig. 4. The deflection contour of the optimized panel is shown in fig. 5.

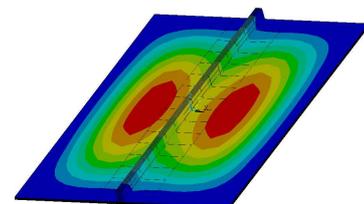


Figure 5 : Optimized panel, displacement contour.

The optimization of a model closer to the final structure is the new target; specifically, in the further experiments, characteristics proper of composite materials (i.e. ply orientation) will be taken as variables to be optimized.